

WARRANTY

This warranty applies to all new tractor parts marketed by TRACTO-PARTS CENTER, INC. (TRAC-PRO®) for ALLIS CHALMERS®, BOBCAT®, CASE®, FORD®, INTERNATIONAL®, JOHN DEERE®, MASSEY FERGUSON®, MASSEY HARRIS®, MINNEAPOLIS-MOLINE®, OLIVER® & WHITE® tractors only. (All companies noted above (®) are used for reference only and does not imply that any parts distributed are of their manufacture.)

Coverage: New TRAC-PRO® new replacement parts are warranted to be free from defects in material and workmanship under normal use and service.

TRAC-PRO® new replacement parts are covered for **180 days** from date of purchase. This warranty is limited to replacement of parts purchased, or a refund of the purchase price. This warranty does not cover diagnostic or installation labor, nor progressive damage.

Condition:

1. TRAC-PRO® must be notified by customer before filing a warranty claim.
2. All warranty claims must be in writing within 30 days of the origin of the claim and TRAC-PRO® reserves the right to examine every single engine or part subject to a claim under this warranty.
3. The customer must show proof of purchase from TRAC-PRO®.
4. The warranty parts must be shipped back **FREIGHT PREPAID** to TRAC-PRO®.

Limitations:

1. The provisions of this warranty shall not apply to any TRAC-PRO® part altered from its original specification or which has been misused, exposed to weather conditions, negligence, or damaged by accidents. TRAC-PRO® shall not be held liable for consequential damages resulting from the breach of warranty.
2. This warranty is provided solely to direct customers of TRAC-PRO® and not to any other party. TRAC-PRO® makes no other warranties expressed or implied, including warranties of merchantability and /or fitness for a particular purpose are excluded.

TRACTO-PARTS CENTER, INC.

tracpro@tracpro.com
www.tracpro.com

Terms and Conditions of Sales

PRICES

Prices are subject to change without prior notice. All prices are in U.S. currency. Material will be billed at prices in effect at the time of shipment.

TERMS

DOMESTIC ACCOUNTS: Terms are subject to account approval. All invoices are payable and due in 30 days. A 2% per month charge will be applied to invoices extended beyond the 30 days terms.

INTERNATIONAL ACCOUNTS: Confirmed irrevocable letter of credit. Export packaging is available at extra charge.

FREIGHT

Shipment will be effected freight collect by most advantageous carrier of customers' choice. Orders of \$1,000.00 or more will be shipped freight prepaid via carrier of TRAC-PRO®'s choice. (Freight policy is in effect on regular surface shipments for destinations within the continental USA). This freight policy is for *DOMESTIC* customers only, excludes overseas clients. The freight for all the overseas orders will be at buyer's expense.

RETURN OF GOODS

A return authorization number must be obtained from TRAC-PRO® prior to return.

- A 15% restocking fee will be applied to all returns.
- All returned parts must pass TRAC-PRO®'s quality control inspection.
- Credit will be issued based on original purchase price and condition of returned goods.
- All goods must be returned in "sellable" condition to qualify for credit.
- All parts must be returned to TRAC-PRO® freight prepaid.

TAXES

Prices do not include state or local taxes.

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320 EXCAVATOR	562320001 & ABOVE	P79-80
322 EXCAVATOR	517811001 & ABOVE	P79-80
453 LOADER	5150 11001 & ABOVE	P81-82
453 LOADER	5151 11001 & ABOVE	P81-82
543 LOADER	12001 & ABOVE	P83-84
543B LOADER	11999 & BELOW	P85-86
553 BICS LOADER	513011001	P87-88

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CONTENTS OF TRAC-PRO® KITS

(A) ENGINE OVERHAUL KITS:

KIT INCLUDES:

- SLEEVE ASSEMBLIES.
- GASKET SETS--- TOP AND BOTTOM SETS.
- OIL SEALS--- FRONT & REAR SEALS
- MAIN BEARINGS (STD., .010, .020 & .030 AVAILABLE)
- CON. ROD BEARINGS (STD., .010, .020 & .040 AVAILABLE)
- THRUST WASHERS (STD OR .007")
- BUSHINGS--- ROD & CAM (WHEN REQUIRED)
- VALVE TRAIN PARTS---VALVES (IN. & EX.), GUIDES, KEEPERS, VALVE SPRINGS, VALVE STEM SEALS (WHEN REQUIRED)

(B) BASIC ENGINE OVERHAUL KITS:

KIT INCLUDES:

- SLEEVE ASSEMBLIES.
- GASKET SETS--- TOP AND BOTTOM SETS.
- OIL SEALS--- FRONT & REAR SEALS.
- MAIN BEARINGS (STD., .010, .020 & .030 AVAILABLE)
- CON. ROD BEARINGS (STD., .010, .020 & .040 AVAILABLE)
- THRUST WASHERS. (STD OR .007")
- BUSHINGS--- ROD & CAM (WHEN REQUIRED)

(C) VALVE TRAIN KITS:

KIT INCLUDES:

- INLET VALVES
- EXHAUST VALVES
- VALVE GUIDES (INLET & EXHAUST)
- VALVE SPRINGS (WHEN REQUIRED)
- VALVE LOCKS
- VALVE STEM SEALS (WHEN REQUIRED)

REMARK: *WHEN ORDERING, PLEASE SPECIFY:*

- TYPE OF SLEEVES.
- SIZE OF MAIN & CON. ROD BEARINGS.
- TYPE OF TOP SETS OR (&) BOTTOM SETS.
- TYPE OF REAR OIL SEALS --- LIP OR ROPE SEALS.

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QUICK REFERENCE CHART

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334 EXCAVATOR	516711004 & ABOVE	87MM	4	P1-2	
337 EXCAVATOR	515411001 & ABOVE	87MM	4	P3-4	
341 EXCAVATOR	230611001 & ABOVE	87MM	4	P3-4	
642B LOADER	504025001 & ABOVE	3.027"	4	P5-6	
643 LOADER	25234 & BELOW	85MM	3	P7-8	
643 LOADER	25235 & ABOVE	85MM	3	P9-10	
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743 LOADER	501911001 & ABOVE	82MM	4	P17-18	
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751(751F) LOADER	515711001 & ABOVE	80MM	4	P23-24	DOMESTIC
751(751F) LOADER	515611001 & ABOVE	80MM	4	P23-24	EXPORT
751 G LOADER	515730001 & ABOVE	80MM	4	P25-26	DOMESTIC
751 G LOADER	515620001 & ABOVE	80MM	4	P25-26	EXPORT
753L BISC LOADER	512211001-11999	87MM	4	P27-28	
753 LOADER	512711001-15999	87MM	4	P29-30	FM 02/94 TO BICS
753 LOADER	511525001 & ABOVE	87MM	4	P29-30	PLUS
753 LOADER	511011001 7 ABOVE	87MM	4	P29-30	PLUS HHH
753 LOADER	508690001-92999	87MM	4	P29-30	DELUX
753 LOADER	511475001-75999	87MM	4	P29-30	DELUX HHH
753 LOADER	511350001 & ABOVE	87MM	4	P29-30	BASE
753/753H LOADER	515811001-28999	87MM	4	P31-32	DOMESTIC F SERIES
753/753H LOADER	516211001-19999	87MM	4	P31-32	EXPORT F SERIES
753/753H LOADER	512716001 & ABOVE	87MM	4	P31-32	DOMESTIC C SERIES
753/753H LOADER	508630001 & ABOVE	87MM	4	P31-32	EUROPE STD
753/753H LOADER	511476001 & ABOVE	87MM	4	P31-32	EUROPE H
753/753H LOADER	513911001-11148	87MM	4	P31-32	EUROPE
753G LOADER	515830001 & ABOVE	87MM	4	P33-34	DOMESTIC
753G LOADER	516220001 & ABOVE	87MM	4	P33-34	EXPORT F SERIES
763 BISC LOADER	512212001-49999	87MM	4	P35-36	DOMESTIC 763
763 BISC LOADER	512440001-49999	87MM	4	P35-36	EXPORT 763
763 BISC LOADER	512512001-49999	87MM	4	P35-36	EXPORT 763H
763G LOADER	512250001 & ABOVE	87MM	4	P37-38	DOMESTIC
763G LOADER	5124500011 & ABOVE	87MM	4	P37-38	EXPORT
763G LOADER	512620001 & ABOVE	87MM	4	P37-38	EXPORT
773 BICS LOADER	509635001 & ABOVE	87MM	4	P39-40	DOMESTIC
773 BICS LOADER	519616001-34999	87MM	4	P39-40	EXPORT
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QUICK REFERENCE CHART

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773G LOADER	519211001 & ABOVE	83MM	4	P43-44	EXPORT.HIGH HP HYD.
825 LOADER	495817001	79MM	4	P45-46	
843 LOADER	503724001 & ABOVE	93MM	4	P47-48	
843 HHP HYD. LOADER	503724001 & ABOVE	93MM	4	P47-48	
843B LOADER	503760001 & ABOVE	93MM	4	P49-50	
853 LOADER	512811001-15999	93MM	4	P51-52	FM FEB-94 TO BICS
853 LOADER	510250001 & ABOVE	93MM	4	P51-52	PLUS
853 LOADER	510375001 & ABOVE	93MM	4	P51-52	PLUS HHH
853 LOADER	508415001-17999	93MM	4	P51-52	DELUXE(EUROPEAN)
853 LOADER	509715001-17999	93MM	4	P51-52	DELUXE HHH(EUROPEAN)
853 LOADER	510125001 & ABOVE	93MM	4	P51-52	BASE
943 LOADER	503311999 & BELOW	3.875"	4	P53-54	
943 LOADER	503312001 & ABOVE	3.875"	4	P53-54	
953 LOADER	513111001 & ABOVE	3.875"	4	P55-56	DOMESTIC
953 LOADER	513115001 & ABOVE	3.875"	4	P55-56	EXPORT
963G BICS LOADER	562211001-14999	3.937"	4	P57-58	
963G BICS LOADER	51651001-14999	3.937"	4	P57-58	
963G BICS LOADER	562215001 & ABOVE	3.937"	4	P59-60	DOMESTIC
963G BICS LOADER	516515001 & ABOVE	3.937"	4	P59-60	EUROPEAN
970 LOADER	110000 & ABOVE	3.875"	4	P61-62	
974 LOADER	496912001	3.875"	4	P63-64	
1213 LOADER		93MM	4	P65-66	
1600 LOADEER	503111999 & BELOW	82MM	4	P67-68	
2400 LOADER	506511001	3.875"	4	P69-70	
2410 LOADER	509212999 & BELOW	3.875"	4	P71-72	
2410 LOADER	509213001 & ABOVE	3.875"	4	P73-74	
7753 BICS LOADER	509611001	87MM	4	P75-76	DOMESTIC
7753 BICS LOADER	509630001	87MM	4	P75-76	DOMESTIC & EXPORT
325 EXCAVATOR	514013001 & ABOVE	87MM	3	P77-78	
328 EXCAVATOR	516611001 & ABOVE	87MM	3	P77-78	
320 EXCAVATOR	562313001 & ABOVE	67MM	3	P79-80	
320 EXCAVATOR	562320001 & ABOVE	67MM	3	P79-80	
322 EXCAVATOR	517811001 & ABOVE	67MM	3	P79-80	
453 LOADER	5150 11001 & ABOVE	67MM	3	P81-82	DOMESTIC
453 LOADER	5151 11001 & ABOVE	67MM	3	P81-82	EXPORT
543 LOADER	12001 & ABOVE	75MM	3	P83-84	
543B LOADER	11999 & BELOW	75MM	3	P85-86	
553 BICS LOADER	513011001	75MM	3	P87-88	

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MODELS	S/NO	BORE	CYL.
		87MM	4
331	EXCAVATOR	S/N:512913001 & ABOVE	
331E	EXCAVATOR	S/N:517711001 & ABOVE	
334	EXCAVATOR	S/N:516711001 & ABOVE	

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK331.334	ENGINE KIT	1				
TBEK331.334	BASIC ENGINE KIT	1				
T6655177A	PISTON W/PIN & CLIP(STD)	4	*	*		
T6657695A	PISTON W/ PIN & CLIP(0.5MM)	4	*	*		
T6655177	PISTON (STD)	4				
T6657695	PISTON (0.5MM)	4				
T6655178	RING SET(CYL)(STD)	4	*	*		
T6657696	RING SET(CYL)(0.50MM)	4	*	*		
T6655179	PIN, PISTON	4				
T6655180	CIR-CLIP, PISTON	8				
T6655185	C/S BRG STD(PC)	1	*	*		
T6655186	C/S BRG SET, STD(PAIR)	4	*	*		
T6655238	C/S BRG 0.20MM(PC)	1	*	*		
T6655240	C/S BRG SET, 0.20MM(PAIR)	4	*	*		
T6655239	C/S BRG 0.40MM(PC)	1	*	*		
T6655241	C/S BRG SET, 0.40MM(PAIR)	4	*	*		
T6655183	C/R BRG SET, STD(PAIR)	4	*	*		
T6655236	C/R BRG SET, 0.20MM(PAIR)	4	*	*		
T6655237	C/R BRG SET, 0.40MM(PAIR)	4	*	*		
T3974945	T. WASHERS STD(PC)	2	*	*		
T6653865	T. WASHERS STD(PC)	2	*	*		
T3975021	T. WASHERS 0.20MM(PC)	2	*	*		
T6654002	T. WASHERS 0.20MM(PC)	2	*	*		
T3975022	T. WASHERS 0.40MM(PC)	2	*	*		
T6654003	T. WASHERS 0.40MM(PC)	2	*	*		
T6655243	BUSH, ROD (PC)	4	*	*		
T6657401	GASKET SET, UPPER	1	*	*		
T6657402	GASKET SET, LOWER	1	*	*		
T6655159	GASKET, HEAD	1				
T6666817	GASKET, OIL PAN	1				
T6598136	GASKET,ROCKER COVER	1				
T6631664	SEAL, FRONT	1				
T6649300	SEAL,REAR(LIP)	1				
T6653859	SLEEVE, REPAIR	1				
T6655498	BOLT, CON. ROD	8				
T6655173	VALVE, IN.	4		*		
T6655174	VALVE, EX.	4		*		

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MODELS		S/NO	BORE	CYL.
331	EXCAVATOR	S/N:512913001 & ABOVE	87MM	4
331E	EXCAVATOR	S/N:517711001 & ABOVE		
334	EXCAVATOR	S/N:516711001 & ABOVE		

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MODELS	S/NO	BORE	CYL.
337 EXCAVATOR	S/N: 515411001 & ABOVE	87MM	4
341 EXCAVATOR	S/N: 230611001 & ABOVE		

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK337.341	ENGINE KIT	1				
TBEK337.341	BASIC ENGINE KIT	1				
T6655177A	PISTON W/ PIN & CLIP(STD)	4	*	*		
T6657695A	PISTON W/ PIN & CLIP (0.5MM)	4	*	*		
T6655177	PISTON (STD)	4				
T6657695	PISTON (0.5MM)	4				
T6655178	RING SET(CYL)(STD)	4	*	*		
T6657696	RING SET(CYL)(0.50MM)	4	*	*		
T6655179	PIN, PISTON	4				
T6655180	CIR-CLIP, PISTON	8				
T6655185	C/S BRG STD(PC)	1	*	*		
T6655186	C/S BRG SET, STD(PAIR)	4	*	*		
T6655238	C/S BRG 0.20MM(PC)	1	*	*		
T6655240	C/S BRG SET, 0.20MM(PAIR)	4	*	*		
T6655239	C/S BRG 0.40MM(PC)	1	*	*		
T6655241	C/S BRG SET, 0.40MM(PAIR)	4	*	*		
T6655183	C/R BRG SET, STD(PAIR)	4	*	*		
T6655236	C/R BRG SET, 0.20MM(PAIR)	4	*	*		
T6655237	C/R BRG SET, 0.40MM(PAIR)	4	*	*		
T3974945	T. WASHERS STD(PC)	2	*	*		
T6653865	T. WASHERS STD(PC)	2	*	*		
T3975021	T. WASHERS 0.20MM(PC)	2	*	*		
T6654002	T. WASHERS 0.20MM(PC)	2	*	*		
T3975022	T. WASHERS 0.40MM(PC)	2	*	*		
T6654003	T. WASHERS 0.40MM(PC)	2	*	*		
T6655243	BUSH, ROD (PC)	4	*	*		
T6657401	GASKET SET, UPPER	1	*	*		
T6657402	GASKET SET, LOWER	1	*	*		
T6655159	GASKET, HEAD	1				
T6666817	GASKET, OIL PAN	1				
T6598136	GASKET,ROCKER COVER	1				
T6631664	SEAL, FRONT	1				
T6649300	SEAL,REAR(LIP)	1				
T6653859	SLEEVE, REPAIR	1				
T6655498	BOLT, CON. ROD	8				
T6655173	VALVE, IN.	4		*		
T6655174	VALVE, EX.	4		*		

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MODELS		S/NO	BORE	CYL.
			87MM	4
337 EXCAVATOR	S/N: 515411001 & ABOVE			
341 EXCAVATOR	S/N: 230611001 & ABOVE			

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MODELS	S/NO	BORE	CYL.
642B LOADER S/N: 504025001 & ABOVE		3.027"	4

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK642B	ENGINE KIT	1				
TBEK642B	BASIC ENGINE KIT	1				
T6632702	PISTON W/PIN&CLIP(STD)	4	*	*		
T6632723	PISTON W/PIN&CLIP(0.25MM)	4	*	*		
T6632724	PISTON W/PIN&CLIP(0.50MM)	4	*	*		
T6632725	PISTON W/PIN&CLIP(0.75MM)	4	*	*		
T6632726	PISTON W/PIN&CLIP(1.00MM)	4	*	*		
T6632776	RING SET(CYL)(STD)	4	*	*		
T6632777	RING SET(CYL)(0.25MM)	4	*	*		
T6632778	RING SET(CYL)(0.50MM)	4	*	*		
T6632779	RING SET(CYL)(0.75MM)	4	*	*		
T6632780	RING SET(CYL)(1.00MM)	4	*	*		
T6632759	C/S BRG STD	1	*	*		
T6632760	C/S BRG 0.25MM	1	*	*		
T6632761	C/S BRG 0.50MM	1	*	*		
T6632762	C/S BRG 0.75MM	1	*	*		
T6632763	C/R BRG STD	1	*	*		
T6632764	C/R BRG , 0.25MM	1	*	*		
T6632765	C/R BRG 0.50MM	1	*	*		
T6632766	C/R BRG 0.75MM	1	*	*		
T6652376	SPACER, CAMSHAFT	1	*	*		
T6651702	GASKET SET, COMPLETE	1	*	*	T6632858	
T6647755	GASKET, HEAD	1			T6632735	
T6632707	GASKET, OIL PAN	1				
T6632695	GASKET,ROCKER COVER	1				
T6632752	SEAL, FRONT	1				
T6632738	SEAL,REAR(LIP)	1				
T6632671	BOLT, CON. ROD	8				
T6632670	NUT, CON. ROD	8				
T6632767	VALVE, IN.	4		*		
T6632768	VALVE, EX.	4		*		
TIVG642B	GUIDE, IN. VALVE . STD	4		*		
T6632657	GUIDE, IN. VALVE(0.05MMO.S.)	4				
T6632658	GUIDE, IN. VALVE(0.25MMO.S.)	4				
T6632659	GUIDE, IN. VALVE(0.50MMO.S.)	4				
TEVG642B	GUIDE, EX. VALVE. STD	4		*		
T6632660	GUIDE, EX. VALVE(0.05MMO.S.)	4				

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MODELS**S/NO****BORE****CYL.**

3.027"

4

642B LOADER S/N: 504025001 & ABOVE

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
T6632661	GUIDE, EX. VALVE(0.25MMO.S.)	4				
T6632662	GUIDE, EX. VALVE(0.50MMO.S.)	4				
T6632753	VALVE KEEPERS	16		*		
T6632860	SPRING, VALVE	8		*		
T6632663	RETAINER, V. SPRING	8		*		
T6632757	RETAINER, V. SPRING	8		*		
T6632664	SEAL, VALVE STEM	8				
T6632655	SEAT, IN. VALVE 0.30	4				
T6632656	SEAT, IN. VALVE 0.60	4				
T6632774	SEAT, EX. VALVE 0.30	4				
T6632775	SEAT, EX. VALVE 0.60	4				
T6632688	ROCKER ARM(FK8258&BELOW)	8				
T6651799	ROCKER ARM(FK8259&ABOVE)	8				
T6632729	CAMSHAFT	1				
T6632772	TIMING BELT	1				
T6632681	SPROCKET	1				
T6661683	SPROCKET	1			T6632853	
T6632712	TENSIONER(FG8985 & BELOW)	1				
T6651800	TENSIONER(FG8986& ABOVE)	1				
T6632734	SPROCKET, OIL PUMP	1				
T6632822	WATER PUMP	1				
T6632714	GASKET, WATER PUMP	1				
T6632733	OIL PUMP	1				
T6632878	CAP, SEALING(BLOCK)	1				
T6632650	CAP, SEALING(BLOCK)	7				
T6632652	CAP, SEALING(HEAD)	1				
T6632877	CAP, SEALING(HEAD)	1				
T6632623	SWITCH, OIL PRESSURE	1				
T6632614	THERMOSTAT	1				

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MODELS	S/NO	BORE	CYL.
643 LOADER	S/N: 25234 & BELOW	85MM	3

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK643-E	ENGINE KIT	1				
TBEK643-E	BASIC ENGINE KIT	1				
T6630185A	PISTON W/PIN & CLIP,STD (FRONT&REAR)(E/25234&BEL.)	2	*	*		
T6653844A	PISTON W/PIN & CLIP,STD (CENTER)(E/25234&BEL.)	1	*	*		
T6631945A	PISTON W/PIN & CLIP,0.50MM (FRONT&REAR)(E/25234&BEL.)	2	*	*		
T6634611A	PISTON W/PIN & CLIP,0.50MM (CENTER)(E/25234&BEL.)	1	*	*		
T6630185	PISTON,STD (FRONT&REAR)(E/25234&BEL.)	2				
T6653844	PISTON,STD (CENTER)(E/25234&BEL.)	1				
T6631945	PISTON,0.50MM (FRONT&REAR)(E/25234&BEL.)	2				
T6634611	PISTON,0.50MM (CENTER)(E/25234&BEL.)	1				
T6630463	RING,STD(E/25234&BEL.)	3	*	*	T6598712	
T6631946	RING,0.5MM(E/25234&BEL.)	3	*	*	T6599920	
T3974937	PIN, PISTON	3				
T3974561	CIR-CLIP, PISTON	6				
T6653792	LINER	3	*	*		
T6655185	C/S BRG STD	1	*	*	T3974578	
T6655186	C/S BRG STD	3	*	*	T3974579	
T3975017	C/S BRG 0.20MM	1	*	*	T6655238	
T3975019	C/S BRG 0.20MM	3	*	*	T6655240	
T3975018	C/S BRG 0.40MM	1	*	*	T6655239	
T3975020	C/S BRG 0.40MM	3	*	*	T6655241	
T6598699	C/R BRG STD	3	*	*		
T6599918	C/R BRG , 0.20MM	3	*	*		
T6599919	C/R BRG 0.40MM	3	*	*		
T3974945	T. WASHERS STD	2	*	*		
T6653865	T. WASHERS STD	2	*	*	T3974946	
T3975021	T. WASHERS 0.20MM	2	*	*	T6654715	
T3975023	T. WASHERS 0.20MM	2	*	*	T6654002	
T6599915	T. WASHERS 0.40MM	2	*	*		
T3975024	T. WASHERS 0.40MM	2	*	*	T6654003	
T3974939	BUSH, ROD	3	*	*		
T6630552	GASKET SET, UPPER	1	*	*		
T6630553	GASKET SET, LOWER	1	*	*		
T6666808	GASKET, HEAD	1			T6646702	
T6598707	SHIM (0.0078), CYL. HEAD	1				
T6666815	GASKET, OIL PAN	1			T6598695	
T6598709	GASKET, ROCKER COVER	1				

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MODELS	S/NO	BORE	CYL.
643 LOADER	S/N: 25234 & BELOW	85MM	3

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
T6631664	SEAL, FRONT	1				
T3974477	SEAL, REAR(LIP) _(E/16936&BEL)	1				
T6649300	SEAL, REAR(LIP) _(E/16937&ABV)	1				
T6653859	SLEEVE, REPAIR _(E/16937&ABV)	1			T3975534	
T6655498	BOLT, CON. ROD	6			T6655488	
T3974512	VALVE, IN.	3		*	T6653828	
T3974513	VALVE, EX.	3		*	T6653829	
T6655154	GUIDE, IN. VALVE	3		*	T3974434	
T6653803	GUIDE, EX. VALVE	3		*	T3974879	
T3974516	VALVE KEEPERS	12		*		
T3974514	SPRING, VALVE	6		*		
T3974515	RETAINER, V. SPRING	6		*		
T3974518	CAP, VALVE	6		*		
T6653830	SEAL, VALVE STEM	6			T3974517	
T6667428	TAPPET	6			T3974540	
T3974541	PUSH ROD	6				
T3975438	ROCKER ARM ASS'Y	6			T6598171	
T6630369	CHAMBER, COMBUSTION	1				
T6653837	CAMSHAFT	1			T6598710	
T6653941	WATER PUMP	1			T3974948	
T6666804	GASKET, WATER PUMP	1			T3974995	
T3974456	GASKET, OIL PUMP	1			T6630553	
T3974455	OIL PUMP	1				
T3974389	CAP, SEALING(BLOCK)	5				
T3974390	CAP, SEALING(BLOCK)	2				
T4FM-18	CAP, SEALING(BLOCK)	3				
T4FM-45	CAP, SEALING(BLOCK)	1				
T3974432	CAP, SEALING(HEAD)	9				
T3974433	CAP, SEALING(HEAD)	1				
T6652576	OIL SWITCH	1			T3974263	
T6630184	THERMOSTAT	1				
T3974953	GLOW PLUG	3				

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MODELS	S/NO	BORE	CYL.
643 LOADER	S/N: 25235 & ABOVE	85MM	3

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK643-L	ENGINE KIT	1				
TBEK643-L	BASIC ENGINE KIT	1				
T6630185A	PISTON W/PIN & CLIP,STD (FRONT&REAR)(E/25235&ABV.)	2	*	*		
T6634309A	PISTON W/PIN & CLIP,STD (CENTER)(E/25235&ABV.)	1	*	*	T6653844A	
T6631945A	PISTON W/ PIN & CLIP,0.50M (FRONT&REAR)(E/25235&ABV.)	2	*	*		
T6634611A	PISTON W/ PIN & CLIP,0.50MM (CENTER)(E/25235&ABV.)	1	*	*		
T6630185	PISTON,STD (FRONT&REAR)(E/25235&ABV.)	2				
T6634309	PISTON,STD (CENTER)(E/25235&ABV.)	1				
T6631945	PISTON,0.50MM (FRONT&REAR)(E/25235&ABV.)	2				
T6634611	PISTON,0.50MM (CENTER)(E/25235&ABV.)	1				
T6630463	RING,STD(E/25235&ABV)	3	*	*		
T6631946	RING,0.5MM(E/25235&ABV.)	3	*	*		
T3974937	PIN, PISTON	3				
T3974561	CIR-CLIP, PISTON	6				
T6653792	LINER	3	*	*		
T6655185	C/S BRG STD	1	*	*	T3974578	
T6655186	C/S BRG STD	3	*	*	T3974579	
T3975017	C/S BRG 0.20MM	1	*	*	T6655238	
T3975019	C/S BRG 0.20MM	3	*	*	T6655240	
T3975018	C/S BRG 0.40MM	1	*	*	T6655239	
T3975020	C/S BRG 0.40MM	3	*	*	T6655241	
T6598699	C/R BRG STD	3	*	*		
T6599918	C/R BRG , 0.20MM	3	*	*		
T6599919	C/R BRG 0.40MM	3	*	*		
T3974945	T. WASHERS STD	2	*	*		
T6653865	T. WASHERS STD	2	*	*	T3974946	
T3975021	T. WASHERS 0.20MM	2	*	*	T6654715	
T3975023	T. WASHERS 0.20MM	2	*	*	T6654002	
T6599915	T. WASHERS 0.40MM	2	*	*		
T3975024	T. WASHERS 0.40MM	2	*	*	T6654003	
T3974939	BUSH, ROD	3	*	*		
T6630552	GASKET SET, UPPER	1	*	*		
T6630553	GASKET SET, LOWER	1	*	*		
T6666808	GASKET, HEAD	1			T6646702	
T6598707	SHIM (0.0078), CYL HEAD	1				
T6666815	GASKET, OIL PAN	1			T6598695	
T6598709	GASKET, ROCKER COVER	1				

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MODELS	S/NO	BORE	CYL.
643 LOADER	S/N: 25235 & ABOVE	85MM	3

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
T6631664	SEAL, FRONT	1				
T3974477	SEAL, REAR(LIP) _(E/16936&BEL)	1				
T6649300	SEAL, REAR(LIP) _(E/16937&ABV)	1				
T6653859	SLEEVE, REPAIR _(E/16937&ABV)	1			T3975534	
T6655498	BOLT, CON. ROD	6			T6655488	
T3974512	VALVE, IN.	3		*	T6653828	
T3974513	VALVE, EX.	3		*	T6653829	
T6655154	GUIDE, IN. VALVE	3		*	T3974434	
T6653803	GUIDE, EX. VALVE	3		*	T3974879	
T3974516	VALVE KEEPERS	12		*		
T3974514	SPRING, VALVE	6		*		
T3974515	RETAINER, V. SPRING	6		*		
T3974518	CAP, VALVE	6		*		
T6653830	SEAL, VALVE STEM	6			T3974517	
T6667428	TAPPET	6			T3974540	
T3974541	PUSH ROD	6				
T3975438	ROCKER ARM ASS'Y	6			T6598171	
T6630369	CHAMBER, COMBUSTION	1				
T6653837	CAMSHAFT	1			T6598710	
T6653941	WATER PUMP	1			T3974948	
T6666804	GASKET, WATER PUMP	1			T3974995	
T3974456	GASKET, OIL PUMP	1			T6630553	
T3974455	OIL PUMP	1				
T3974389	CAP, SEALING(BLOCK)	5				
T3974390	CAP, SEALING(BLOCK)	2				
T4FM-18	CAP, SEALING(BLOCK)	3				
T4FM-45	CAP, SEALING(BLOCK)	1				
T3974432	CAP, SEALING(HEAD)	9				
T3974433	CAP, SEALING(HEAD)	1				
T6652576	OIL SWITCH	1			T3974263	
T6630184	THERMOSTAT	1				
T3974953	GLOW PLUG	3				

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MODELS	S/NO	BORE	CYL.
742 LOADER	S/N: 507423001 & ABOVE	3.027"	4

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK742	ENGINE KIT	1				
TBEK742	BASIC ENGINE KIT	1				
T6632702	PISTON W/PIN&CLIP(STD)	4	*	*		
T6632723	PISTON W/PIN&CLIP(0.25MM)	4	*	*		
T6632724	PISTON W/PIN&CLIP(0.50MM)	4	*	*		
T6632725	PISTON W/PIN&CLIP(0.75MM)	4	*	*		
T6632726	PISTON W/PIN&CLIP(1.00MM)	4	*	*		
T6632776	RING SET(CYL)(STD)	4	*	*		
T6632777	RING SET(CYL)(0.25MM)	4	*	*		
T6632778	RING SET(CYL)(0.50MM)	4	*	*		
T6632779	RING SET(CYL)(0.75MM)	4	*	*		
T6632780	RING SET(CYL)(1.00MM)	4	*	*		
T6632759	C/S BRG STD	1	*	*		
T6632760	C/S BRG 0.25MM	1	*	*		
T6632761	C/S BRG 0.50MM	1	*	*		
T6632762	C/S BRG 0.75MM	1	*	*		
T6632763	C/R BRG STD	1	*	*		
T6632764	C/R BRG , 0.25MM	1	*	*		
T6632765	C/R BRG 0.50MM	1	*	*		
T6632766	C/R BRG 0.75MM	1	*	*		
T6652376	SPACER, CAMSHAFT	1				
T6651702	GASKET SET, COMPLETE	1	*	*		
T6647755	GASKET, HEAD	1				
T6632707	GASKET, OIL PAN	1				
T6632695	GASKET,ROCKER COVER	1				
T6632752	SEAL, FRONT	1				
T6632738	SEAL,REAR(LIP)	1				
T6632671	BOLT, CON. ROD	8				
T6632670	NUT, CON. ROD	8				
T6632767	VALVE, IN.	4		*		
T6632768	VALVE, EX.	4		*		
TIVG642B	GUIDE, IN. VALVE . STD	4		*		
T6632657	GUIDE, IN. VALVE(0.05MMO.S.)	4				
T6632658	GUIDE, IN. VALVE(0.25MMO.S.)	4				
T6632659	GUIDE, IN. VALVE(0.50MMO.S.)	4				
TEVG642B	GUIDE, EX. VALVE. STD	4		*		
T6632660	GUIDE, EX. VALVE(0.05MMO.S.)	4				

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MODELS	S/NO	BORE	CYL.
742B LOADER S/N: 509411001 & ABOVE		3.027"	4

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK742B-E	ENGINE KIT	1				
TBEK742B-E	BASIC ENGINE KIT	1				
T6632702	PISTON W/PIN&CLIP(STD)	4	*	*		
T6632723	PISTON W/PIN&CLIP(0.25MM)	4	*	*		
T6632724	PISTON W/PIN&CLIP(0.50MM)	4	*	*		
T6632725	PISTON W/PIN&CLIP(0.75MM)	4	*	*		
T6632726	PISTON W/PIN&CLIP(1.00MM)	4	*	*		
T6632776	RING SET(CYL)(STD)	4	*	*		
T6632777	RING SET(CYL)(0.25MM)	4	*	*		
T6632778	RING SET(CYL)(0.50MM)	4	*	*		
T6632779	RING SET(CYL)(0.75MM)	4	*	*		
T6632780	RING SET(CYL)(1.00MM)	4	*	*		
T6632759	C/S BRG STD	1	*	*		
T6632760	C/S BRG 0.25MM	1	*	*		
T6632761	C/S BRG 0.50MM	1	*	*		
T6632762	C/S BRG 0.75MM	1	*	*		
T6632763	C/R BRG STD	1	*	*		
T6632764	C/R BRG , 0.25MM	1	*	*		
T6632765	C/R BRG 0.50MM	1	*	*		
T6632766	C/R BRG 0.75MM	1	*	*		
T6652376	SPACER, CAMSHAFT	1				
T6651702	GASKET SET, COMPLETE	1	*	*		
T6647755	GASKET, HEAD	1				
T6632707	GASKET, OIL PAN	1				
T6632695	GASKET,ROCKER COVER	1				
T6632752	SEAL, FRONT	1				
T6632738	SEAL,REAR(LIP)	1				
T6632671	BOLT, CON. ROD	8				
T6632670	NUT, CON. ROD	8				
T6632767	VALVE, IN.	4		*		
T6632768	VALVE, EX.	4		*		
TIVG642B	GUIDE, IN. VALVE. STD	4		*		
T6632657	GUIDE, IN. VALVE(0.05MMO.S.)	4				
T6632658	GUIDE, IN. VALVE(0.25MMO.S.)	4				
T6632659	GUIDE, IN. VALVE(0.50MMO.S.)	4				
TEVG642B	GUIDE, EX. VALVE. STD	4		*		
T6632660	GUIDE, EX. VALVE(0.05MMO.S.)	4				

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<i>MODELS</i>	<i>S/N</i>	<i>BORE</i>	<i>CYL.</i>
742B LOADER	S/N: 509411001 & ABOVE	3.027"	4

[illegible]

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MODELS	S/NO	BORE	CYL.
742B LOADER S/N: 509418001 & ABOVE		3.027"	4

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK742B-L	ENGINE KIT	1				
TBEK742B-L	BASIC ENGINE KIT	1				
T6632702	PISTON W/PIN&CLIP(STD)	4	*	*		
T6632723	PISTON W/PIN&CLIP(0.25MM)	4	*	*		
T6632724	PISTON W/PIN&CLIP(0.50MM)	4	*	*		
T6632725	PISTON W/PIN&CLIP(0.75MM)	4	*	*		
T6632726	PISTON W/PIN&CLIP(1.00MM)	4	*	*		
T6632776	RING SET(CYL)(STD)	4	*	*		
T6632777	RING SET(CYL)(0.25MM)	4	*	*		
T6632778	RING SET(CYL)(0.50MM)	4	*	*		
T6632779	RING SET(CYL)(0.75MM)	4	*	*		
T6632780	RING SET(CYL)(1.00MM)	4	*	*		
T6632759	C/S BRG STD	1	*	*		
T6632760	C/S BRG 0.25MM	1	*	*		
T6632761	C/S BRG 0.50MM	1	*	*		
T6632762	C/S BRG 0.75MM	1	*	*		
T6632763	C/R BRG STD	1	*	*		
T6632764	C/R BRG , 0.25MM	1	*	*		
T6632765	C/R BRG 0.50MM	1	*	*		
T6632766	C/R BRG 0.75MM	1	*	*		
T6652376	SPACER, CAMSHAFT	1				
T6651702	GASKET SET, COMPLETE	1	*	*		
T6647755	GASKET, HEAD	1				
T6632707	GASKET, OIL PAN	1				
T6632695	GASKET,ROCKER COVER	1				
T6632752	SEAL, FRONT	1				
T6632738	SEAL,REAR(LIP)	1				
T6632671	BOLT, CON. ROD	8				
T6632670	NUT, CON. ROD	8				
T6632767	VALVE, IN.	4		*		
T6632768	VALVE, EX.	4		*		
TIVG642B	GUIDE, IN. VALVE. STD	4		*		
T6632657	GUIDE, IN. VALVE(0.05MMO.S.)	4				
T6632658	GUIDE, IN. VALVE(0.25MMO.S.)	4				
T6632659	GUIDE, IN. VALVE(0.50MMO.S.)	4				
TEVG642B	GUIDE, EX. VALVE. STD	4		*		
T6632660	GUIDE, EX. VALVE(0.05MMO.S.)	4				

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<i>MODELS</i>	<i>S/N</i>	<i>BORE</i>	<i>CYL.</i>
742B LOADER	S/N: 509418001 & ABOVE	3.027"	4

[illegible]

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MODELS	S/NO	BORE	CYL.
743 LOADER	S/N: 501911001 & ABOVE	82MM	4

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK743	ENGINE KIT	1				
TBEK743	BASIC ENGINE KIT	1				
T6598762A	PISTON W/ PIN & CLIP (STD)	4	*	*		
T6599914A	PISTON W/ PIN & CLIP (0.5MM)	4	*	*		
T6598762	PISTON (STD)	4				
T6599914	PISTON (0.5MM)	4				
T6598110	RING SET(CYL)(STD)	4	*	*		
T6599913	RING SET(CYL)(0.50MM)	4	*	*		
T3974937	PIN, PISTON	4				
T3974561	CIR-CLIP, PISTON	8				
T6598109	LINER	4	*	*		
T6655185	C/S BRG STD(PC)	1	*	*	T3974578	
T6655186	C/S BRG STD(PAIR)	4	*	*	T3974579	
T3975017	C/S BRG 0.20MM(PC)	1	*	*	T6655238	
T3975019	C/S BRG 0.20MM(PAIR)	4	*	*	T6655240	
T6655239	C/S BRG 0.40MM(PC)	1	*	*	T3975018	
T3975020	C/S BRG 0.40MM(PAIR)	4	*	*	T6655241	
T6598699	C/R BRG STD(PAIR)	4	*	*	T3974567	
T3975025	C/R BRG, 0.20MM(PAIR)	4	*	*	T6599918	
T3975026	C/R BRG, 0.40MM(PAIR)	4	*	*	T6599919	
T3974945	T. WASHERS STD	2	*	*		
T6653865	T. WASHERS STD	2	*	*		
T3975021	T. WASHERS 0.20MM	2	*	*	T6654715	
T3975023	T. WASHERS 0.20MM	2	*	*	T6654002	
T3975022	T. WASHERS 0.40MM	2	*	*	T6599915	
T3975024	T. WASHERS 0.40MM	2	*	*	T6654003	
T3974939	BUSH, ROD	4	*	*		
T6630554	GASKET SET, UPPER	1	*	*		
T6630555	GASKET SET, LOWER	1	*	*		
T6656333	GASKET, HEAD	1				
T6598126	SHIM, HEAD	1				
T6655474	GASKET, OIL PAN(USE W/TWO PCS OIL PAN)	1			T3974407	
T6666817	GASKET, OIL PAN(USE W/ONE PC OIL PAN)	1				
T6598136	GASKET, ROCKER COVER	1				
T6631664	SEAL, FRONT	1				
T3974477	SEAL, REAR(LIP)(E/2202 & BELOW)	1				
T6649300	SEAL, REAR(LIP)(E/2202 & ABOVE)	1				

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MODELS	S/NO	BORE	CYL.
743 LOADER	S/N: 501911001 & ABOVE	82MM	4

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
T6653859	SLEEVE, REPAIR(E/2203 & ABOVE)	1			T3975334	
T6655498	BOLT, CON. ROD	8				
T6653828	VALVE, IN.	4		*		
T6653829	VALVE, EX.	4		*		
T6655154	GUIDE, IN. VALVE	4		*	T6653802	
T6653803	GUIDE, EX. VALVE	4		*	T6653587	
T3974516	VALVE KEEPERS	16		*		
T3974514	SPRING, VALVE	8		*		
T3974515	RETAINER, V. SPRING	8		*		
T3974518	CAP, VALVE	8		*		
T6653830	SEAL, VALVE STEM	8				
T6667428	TAPPET	8			T3974540	
T3974541	PUSH ROD	8				
T6655870	ROCKER ARM ASS'Y	8			T6598171	
T6598117	CHAMBER, COMBUSTION	4				
T6655496	CAMSHAFT	1			T6598139	
T6653941	WATER PUMP	1				
T6666804	GASKET, WATER PUMP	1			T3974995	
T3974456	GASKET, OIL PUMP	1				
T3975426	OIL PUMP	1				
T3974389	CAP, SEALING(BLOCK)	6				
T3974390	CAP, SEALING(BLOCK)	2				
T4FM-18	CAP, SEALING(BLOCK)	3				
T4FM-45	CAP, SEALING(BLOCK)	1				
T3974432	CAP, SEALING(HEAD)	12				
T3974433	CAP, SEALING(HEAD)	1				
T3918235	THERMOSTAT	1				
T3974953	GLOW PLUG	4				

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MODELS	S/NO	BORE	CYL.
743B LOADER	S/N: 509311001 & ABOVE	82MM	4

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK743B-E	ENGINE KIT	1				
TBEK743B-E	BASIC ENGINE KIT	1				
T6598762A	PISTON W/ PIN & CLIP (STD)	4	*	*		
T6599914A	PISTON W/ PIN & CLIP (0.5MM)	4	*	*		
T6598762	PISTON (STD)	4				
T6599914	PISTON (0.5MM)	4				
T6598110	RING SET(CYL)(STD)	4	*	*		
T6599913	RING SET(CYL)(0.50MM)	4	*	*		
T3974937	PIN, PISTON	4				
T3974561	CIR-CLIP, PISTON	8				
T6598109	LINER	4	*	*		
T6655185	C/S BRG STD(PC)	1	*	*		
T6655186	C/S BRG STD(PAIR)	4	*	*	T3974579	
T3975017	C/S BRG 0.20MM(PC)	1	*	*		
T3975019	C/S BRG 0.20MM(PAIR)	4	*	*		
T6655239	C/S BRG 0.40MM(PC)	1	*	*		
T3975020	C/S BRG 0.40MM(PAIR)	4	*	*		
T6598699	C/R BRG STD(PAIR)	4	*	*	T3974567	
T3975025	C/R BRG, 0.20MM(PAIR)	4	*	*		
T3975026	C/R BRG, 0.40MM(PAIR)	4	*	*		
T3974945	T. WASHERS STD	2	*	*		
T6653865	T. WASHERS STD	2	*	*		
T3975021	T. WASHERS 0.20MM	2	*	*		
T3975023	T. WASHERS 0.20MM	2	*	*		
T3975022	T. WASHERS 0.40MM	2	*	*		
T3975024	T. WASHERS 0.40MM	2	*	*		
T3974939	BUSH, ROD	4	*	*		
T6630554	GASKET SET, UPPER	1	*	*		
T6630555	GASKET SET, LOWER	1	*	*		
T6656333	GASKET, HEAD	1			T6598125	
T6598126	SHIM, HEAD	1				
T6655474	GASKET, OIL PAN (USE W/TWO PCS OIL PAN)	1			T3974407	
T6640727	GASKET, OIL PAN (USE W/ONE PC OIL PAN)	1				
T6598136	GASKET, ROCKER COVER	1				
T6631664	SEAL, FRONT	1				
T6649300	SEAL, REAR(LIP)	1				
T3975334	SLEEVE, REPAIR	1				

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<i>MODELS</i>	<i>S/NO</i>	<i>BORE</i>	<i>CYL.</i>
743B LOADER	S/N: 509311001 & ABOVE	82MM	4

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MODELS	S/NO	BORE	CYL.
743B LOADER	S/N: 18001 & ABOVE	82MM	4

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK743B-L	ENGINE KIT	1				
TBEK743B-L	BASIC ENGINE KIT	1				
T6598762A	PISTON W/PIN & CLIP(STD)	4	*	*		
T6599914A	PISTON W/ PIN & CLIP(0.5MM)	4	*	*		
T6598762	PISTON (STD)	4				
T6599914	PISTON (0.5MM)	4				
T6598110	RING SET(CYL)(STD)	4	*	*		
T6599913	RING SET(CYL)(0.50MM)	4	*	*		
T3974937	PIN, PISTON	4				
T3974561	CIR-CLIP, PISTON	8				
T6598109	LINER	4	*	*		
T6655185	C/S BRG STD(PC)	1	*	*	T3974578	
T6655186	C/S BRG STD(PAIR)	4	*	*	T3974579	
T3975017	C/S BRG 0.20MM(PC)	1	*	*		
T3975019	C/S BRG 0.20MM(PAIR)	4	*	*		
T6655239	C/S BRG 0.40MM(PC)	1	*	*	T3975018	
T3975020	C/S BRG 0.40MM(PAIR)	4	*	*		
T6598699	C/R BRG STD(PAIR)	4	*	*	T3974567	
T3975025	C/R BRG, 0.20MM(PAIR)	4	*	*		
T3975026	C/R BRG, 0.40MM(PAIR)	4	*	*		
T3974945	T. WASHERS STD	2	*	*		
T6653865	T. WASHERS STD	2	*	*		
T3975021	T. WASHERS 0.20MM	2	*	*		
T3975023	T. WASHERS 0.20MM	2	*	*		
T3975022	T. WASHERS 0.40MM	2	*	*		
T3975024	T. WASHERS 0.40MM	2	*	*		
T3974939	BUSH, ROD	4	*	*		
T6630554	GASKET SET, UPPER	1	*	*		
T6630555	GASKET SET, LOWER	1	*	*		
T6656333	GASKET, HEAD	1				
T6598126	SHIM, HEAD	1				
T6655474	GASKET, OIL PAN(USE W/TWO PCS OIL PAN)	1			T3974407	
T6640727	GASKET, OIL PAN(USE W/ONE PC OIL PAN)	1				
T6598136	GASKET, ROCKER COVER	1				
T6631664	SEAL, FRONT	1				
T6649300	SEAL, REAR(LIP)	1				
T6653859	SLEEVE, REPAIR	1			T3975334	

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<i>MODELS</i>	<i>S/NO</i>	<i>BORE</i>	<i>CYL.</i>
743B LOADER	S/N: 18001 & ABOVE	82MM	4

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MODELS	S/NO	BORE	CYL.
		80MM	4
751(751F) LOADER	S/N: 515711001 & ABOVE	DOMESTIC	
751(751F) LOADER	S/N: 515611001 & ABOVE	EXPORT	

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK751	ENGINE KIT	1				
TBEK751	BASIC ENGINE KIT	1				
T6672142A	PISTON W/ PIN & CLIP(STD)	4	*	*		
T6674255A	PISTON W/ PIN & CLIP(0.5MM)	4	*	*		
T6672142	PISTON (STD)	4				
T6674255	PISTON (0.5MM)	4				
T6672141	RING SET(CYL)(STD)	4	*	*		
T6674256	RING SET(CYL)(0.50MM)	4	*	*		
T6655179	PIN, PISTON	4				
T6655180	CIR-CLIP, PISTON	8				
T6655185	C/S BRG STD(PC)	1	*	*		
T6655186	C/S BRG SET, STD(PAIR)	4	*	*		
T6655238	C/S BRG 0.20MM(PC)	1	*	*		
T6655240	C/S BRG SET, 0.20MM(PAIR)	4	*	*		
T6655239	C/S BRG 0.40MM(PC)	1	*	*		
T6655241	C/S BRG SET, 0.40MM(PAIR)	4	*	*		
T6655183	C/R BRG SET, STD(PAIR)	4	*	*		
T6655236	C/R BRG SET, 0.20MM(PAIR)	4	*	*		
T6655237	C/R BRG SET, 0.40MM(PAIR)	4	*	*		
T3974945	T. WASHERS STD(PC)	2	*	*		
T6653865	T. WASHERS STD(PC)	2	*	*		
T3975021	T. WASHERS 0.20MM(PC)	2	*	*		
T6654002	T. WASHERS 0.20MM(PC)	2	*	*		
T3975022	T. WASHERS 0.40MM(PC)	2	*	*		
T6654003	T. WASHERS 0.40MM(PC)	2	*	*		
T6655243	BUSH, ROD (PC)	4	*	*		
T6674698	GASKET SET, UPPER	1	*	*		
T6657402	GASKET SET, LOWER	1	*	*		
T6672144	GASKET, HEAD	1				
T6655151	GASKET, OIL PAN	1				
T3974095	GASKET,ROCKER COVER	1				
T6631664	SEAL, FRONT	1				
T6649300	SEAL,REAR(LIP)	1				
T6653859	SLEEVE, REPAIR	1			T3975334	
T6655498	BOLT, CON. ROD	8				
T6655173	VALVE, IN.	4		*		
T6655174	VALVE, EX.	4		*		

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MODELS	S/NO	BORE	CYL.
		80MM	4
751(751F) LOADER	S/N: 515711001 & ABOVE	DOMESTIC	
751(751F) LOADER	S/N: 515611001 & ABOVE	EXPORT	

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MODELS	S/NO	BORE	CYL.
751G LOADER	S/N: 515730001 & ABOVE	80MM	4
751G LOADER	S/N: 515620001 & ABOVE		
	DOMESTIC		
	EXPORT		

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK751G	ENGINE KIT	1				
TBEK751G	BASIC ENGINE KIT	1				
T6672142A	PISTON W/ PIN & CLIP(STD)	4	*	*		
T6674255A	PISTON W/ PIN & CLIP(0.5MM)	4	*	*		
T6672142	PISTON (STD)	4				
T6674255	PISTON (0.5MM)	4				
T6672141	RING SET(CYL)(STD)	4	*	*		
T6674256	RING SET(CYL)(0.50MM)	4	*	*		
T6655179	PIN, PISTON	4				
T6655180	CIR-CLIP, PISTON	8				
T6655185	C/S BRG STD(PC)	1	*	*		
T6655186	C/S BRG SET, STD(PAIR)	4	*	*		
T6655238	C/S BRG 0.20MM(PC)	1	*	*		
T6655240	C/S BRG SET, 0.20MM(PAIR)	4	*	*		
T6655239	C/S BRG 0.40MM(PC)	1	*	*		
T6655241	C/S BRG SET, 0.40MM(PAIR)	4	*	*		
T6655183	C/R BRG SET, STD(PAIR)	4	*	*		
T6655236	C/R BRG SET, 0.20MM(PAIR)	4	*	*		
T6655237	C/R BRG SET, 0.40MM(PAIR)	4	*	*		
T3974945	T. WASHERS STD(PC)	2	*	*		
T6653865	T. WASHERS STD(PC)	2	*	*		
T3975021	T. WASHERS 0.20MM(PC)	2	*	*		
T6654002	T. WASHERS 0.20MM(PC)	2	*	*		
T3975022	T. WASHERS 0.40MM(PC)	2	*	*		
T6654003	T. WASHERS 0.40MM(PC)	2	*	*		
T6655243	BUSH, ROD (PC)	4	*	*		
T6674698	GASKET SET, UPPER	1	*	*		
T6657402	GASKET SET, LOWER	1	*	*		
T6672144	GASKET, HEAD	1				
T6655151	GASKET, OIL PAN	1				
T3974095	GASKET,ROCKER COVER	1				
T6631664	SEAL, FRONT	1				
T6649300	SEAL,REAR(LIP)	1				
T6653859	SLEEVE, REPAIR	1				
T6655498	BOLT, CON. ROD	8				
T6655173	VALVE, IN.	4		*		
T6655174	VALVE, EX.	4		*		

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MODELS		S/NO	BORE	CYL.
751G LOADER	S/N: 515730001 & ABOVE	DOMESTIC	80MM	4
751G LOADER	S/N: 515620001 & ABOVE	EXPORT		

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MODELS	S/NO	BORE	CYL.
753L BICS LOADER	S/N: 512211001 - 11999	87MM	4

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK753L	ENGINE KIT	1				
TBEK753L	BASIC ENGINE KIT	1				
T6655177A	PISTON W/ PIN & CLIP(STD)	4	*	*		
T6657695A	PISTON W/ PIN & CLIP (0.5MM)	4	*	*		
T6655177	PISTON (STD)	4				
T6657695	PISTON (0.5MM)	4				
T6655178	RING SET(CYL)(STD)	4	*	*		
T6657696	RING SET(CYL)(0.50MM)	4	*	*		
T6655179	PIN, PISTON	4				
T6655180	CIR-CLIP, PISTON	8				
T6655185	C/S BRG STD(PC)	1	*	*		
T6655186	C/S BRG SET, STD(PAIR)	4	*	*		
T6655238	C/S BRG 0.20MM(PC)	1	*	*		
T6655240	C/S BRG SET, 0.20MM(PAIR)	4	*	*		
T6655239	C/S BRG 0.40MM(PC)	1	*	*		
T6655241	C/S BRG SET, 0.40MM(PAIR)	4	*	*		
T6655183	C/R BRG SET, STD(PAIR)	4	*	*		
T6655236	C/R BRG SET , 0.20MM(PAIR)	4	*	*		
T6655237	C/R BRG SET, 0.40MM(PAIR)	4	*	*		
T3974945	T. WASHERS STD(PC)	2	*	*		
T6653865	T. WASHERS STD(PC)	2	*	*		
T3975021	T. WASHERS 0.20MM(PC)	2	*	*		
T6654002	T. WASHERS 0.20MM(PC)	2	*	*		
T3975022	T. WASHERS 0.40MM(PC)	2	*	*		
T6654003	T. WASHERS 0.40MM(PC)	2	*	*		
T6655243	BUSH, ROD (PC)	4	*	*		
T6657401	GASKET SET, UPPER	1	*	*		
T6657402	GASKET SET, LOWER	1	*	*		
T6655159	GASKET, HEAD	1				
T3975449	GASKET, OIL PAN	1				
T6598136	GASKET,ROCKER COVER	1			T3975419	
T6631664	SEAL, FRONT	1				
T6649300	SEAL,REAR(LIP)	1				
T6653859	SLEEVE, REPAIR	1			T3975334	
T6655498	BOLT, CON. ROD	8				
T6655173	VALVE, IN.	4		*		
T6655174	VALVE, EX.	4		*		

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<i>MODELS</i>	<i>S/NO</i>	<i>BORE</i>	<i>CYL.</i>
753L BICS LOADER	S/N: 512211001 - 11999	87MM	4

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MODELS	S/NO	BORE	CYL.
		87MM	4
753 LOADER	S/N: 512711001 - 15999 FM 02/94 TO BICS S/N: 511525001 & ABOVE PLUS S/N: 511011001 & ABOVE PLUS HHH S/N: 508690001 - 92999 DELUX S/N: 511475001 - 75999 DELUX HHH S/N: 511350001 & ABOVE BASE		

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK753	ENGINE KIT	1				
TBEK753	BASIC ENGINE KIT	1				
T6655177A	PISTON W/ PIN & CLIP (STD)	4	*	*		
T6657695A	PISTON W/ PIN & CLIP(0.5MM)	4	*	*		
T6655177	PISTON (STD)	4				
T6657695	PISTON (0.5MM)	4				
T6655178	RING SET(CYL)(STD)	4	*	*		
T6657696	RING SET(CYL)(0.50MM)	4	*	*		
T6655179	PIN, PISTON	4				
T6655180	CIR-CLIP, PISTON	8				
T6655185	C/S BRG STD(PC)	1	*	*		
T6655186	C/S BRG SET, STD(PAIR)	4	*	*		
T6655238	C/S BRG 0.20MM(PC)	1	*	*		
T6655240	C/S BRG SET, 0.20MM(PAIR)	4	*	*		
T6655239	C/S BRG 0.40MM(PC)	1	*	*		
T6655241	C/S BRG SET, 0.40MM(PAIR)	4	*	*		
T6655183	C/R BRG SET, STD(PAIR)	4	*	*		
T6655236	C/R BRG SET, 0.20MM(PAIR)	4	*	*		
T6655237	C/R BRG SET, 0.40MM(PAIR)	4	*	*		
T3974945	T. WASHERS STD(PC)	2	*	*		
T6653865	T. WASHERS STD(PC)	2	*	*		
T3975021	T. WASHERS 0.20MM(PC)	2	*	*		
T6654002	T. WASHERS 0.20MM(PC)	2	*	*		
T3975022	T. WASHERS 0.40MM(PC)	2	*	*		
T6654003	T. WASHERS 0.40MM(PC)	2	*	*		
T6655243	BUSH, ROD (PC)	4	*	*		
T6657401	GASKET SET, UPPER	1	*	*		
T6657402	GASKET SET, LOWER	1	*	*		
T6655159	GASKET, HEAD	1				
T3975449	GASKET, OIL PAN	1				
T6598136	GASKET,ROCKER COVER	1			T3975419	
T6631664	SEAL, FRONT	1				
T6649300	SEAL,REAR(LIP)	1				
T6653859	SLEEVE, REPAIR	1			T3975334	

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MODELS	S/NO	BORE	CYL.
		87MM	4
753 LOADER	S/N: 512711001 - 15999 FM 02/94 TO BICS S/N: 511525001 & ABOVE PLUS S/N: 511011001 & ABOVE PLUS HHH S/N: 508690001 - 92999 DELUX S/N: 511475001 - 75999 DELUX HHH S/N: 511350001 & ABOVE BASE		

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
T6655498	BOLT, CON. ROD	8				
T6655173	VALVE, IN.	4		*		
T6655174	VALVE, EX.	4		*		
T6655154	GUIDE, IN. VALVE	4		*		
T6653803	GUIDE, EX. VALVE	4		*		
T3974516	VALVE KEEPERS	16		*		
T3974514	SPRING, VALVE	8		*		
T3974515	RETAINER, V. SPRING	8		*		
T3974518	CAP, VALVE	8		*		
T6653830	SEAL, VALVE STEM	8				
T6655155	SEAT, IN. VALVE	4				
T6655156	SEAT, EX. VALVE	4				
T6667428	TAPPET	8				
T6655176	PUSH ROD	8				
T6655870	ROCKER ARM ASS'Y	8				
T6667480	CHAMBER, COMBUSTION	4				
T6655384	CAMSHAFT	1				
T6653941	WATER PUMP	1				
T3974995	GASKET, WATER PUMP	1				
T3974456	GASKET, OIL PUMP	1				
T3975426	OIL PUMP	1				
T3974389	CAP, SEALING(BLOCK)	6				
T3974390	CAP, SEALING(BLOCK)	2				
T4FM-18	CAP, SEALING(BLOCK)	3				
T4FM-45	CAP, SEALING(BLOCK)	1				
T3974432	CAP, SEALING(HEAD)	12				
T3974433	CAP, SEALING(HEAD)	1				
T6653948	THERMOSTAT	1				
T6630184	THERMOSTAT(203 F)	1				
T6655233	GLOW PLUG	4				

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MODELS	S/NO	BORE	CYL.
		87MM	4
753/753H LOADER S/N: 515811001 - 29999 DOMESTIC F SERIES S/N: 516211001 - 19999 EXPORT F SERIES S/N: 512716001 & ABOVE DOMESTIC C SERIES S/N: 508630001 & ABOVE EUROPE STD/ EUROPE S/N: 511476001 & ABOVE EUROPE H S/N: 513911001 - 11148 EUROPE			

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK753.753H	ENGINE KIT	1				
TBEK753.753H	BASIC ENGINE KIT	1				
T6655177A	PISTON W/ PIN & CLIP(STD)	4	*	*		
T6657695A	PISTON W/ PIN & CLIP(0.5MM)	4	*	*		
T6655177	PISTON (STD)	4				
T6657695	PISTON (0.5MM)	4				
T6655178	RING SET(CYL)(STD)	4	*	*		
T6657696	RING SET(CYL)(0.50MM)	4	*	*		
T6655179	PIN, PISTON	4				
T6655180	CIR-CLIP, PISTON	8				
T6655185	C/S BRG STD(PC)	1	*	*		
T6655186	C/S BRG SET, STD(PAIR)	4	*	*		
T6655238	C/S BRG 0.20MM(PC)	1	*	*		
T6655240	C/S BRG SET, 0.20MM(PAIR)	4	*	*		
T6655239	C/S BRG 0.40MM(PC)	1	*	*		
T6655241	C/S BRG SET, 0.40MM(PAIR)	4	*	*		
T6655183	C/R BRG SET, STD(PAIR)	4	*	*		
T6655236	C/R BRG SET, 0.20MM(PAIR)	4	*	*		
T6655237	C/R BRG SET, 0.40MM(PAIR)	4	*	*		
T3974945	T. WASHERS STD(PC)	2	*	*		
T6653865	T. WASHERS STD(PC)	2	*	*		
T3975021	T. WASHERS 0.20MM(PC)	2	*	*		
T6654002	T. WASHERS 0.20MM(PC)	2	*	*		
T3975022	T. WASHERS 0.40MM(PC)	2	*	*		
T6654003	T. WASHERS 0.40MM(PC)	2	*	*		
T6655243	BUSH, ROD (PC)	4	*	*		
T6657401	GASKET SET, UPPER	1	*	*		
T6657402	GASKET SET, LOWER	1	*	*		
T6655159	GASKET, HEAD	1				
T3975449	GASKET, OIL PAN	1				
T6631664	SEAL, FRONT	1				
T6649300	SEAL, REAR(LIP)	1				
T3975334	SLEEVE, REPAIR	1				
T6655498	BOLT, CON. ROD	8				

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MODELS	S/NO	BORE	CYL.
		87MM	4
753/753H LOADER	S/N: 515811001 - 29999 DOMESTIC F SERIES S/N: 516211001 - 19999 EXPORT F SERIES S/N: 512716001 & ABOVE DOMESTIC C SERIES S/N: 508630001 & ABOVE EUROPE STD/ EUROPE S/N: 511476001 & ABOVE EUROPE H S/N: 513911001 - 11148 EUROPE		

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
T6655173	VALVE, IN.	4		*		
T6655174	VALVE, EX.	4		*		
T6655154	GUIDE, IN. VALVE	4		*		
T6653803	GUIDE, EX. VALVE	4		*		
T3974516	VALVE KEEPERS	16		*		
T3974514	SPRING, VALVE	8		*		
T3974515	RETAINER, V. SPRING	8		*		
T3974518	CAP, VALVE	8		*		
T6653830	SEAL, VALVE STEM	8				
T6655155	SEAT, IN. VALVE	4				
T6655156	SEAT, EX. VALVE	4				
T6667428	TAPPET	8			T3974540	
T6655176	PUSH ROD	8				
T6655870	ROCKER ARM ASS'Y	8				
T6667480	CHAMBER, COMBUSTION	4				
T6655384	CAMSHAFT	1				
T6653941	WATER PUMP	1				
T3974995	GASKET, WATER PUMP	1				
T6666782	GASKET, OIL PUMP	1			T3974051	
T3975426	OIL PUMP	1				
T3974389	CAP, SEALING(BLOCK)	6				
T3974390	CAP, SEALING(BLOCK)	2				
T4FM-18	CAP, SEALING(BLOCK)	3				
T4FM-45	CAP, SEALING(BLOCK)	1				
T3974432	CAP, SEALING(HEAD)	12				
T3974433	CAP, SEALING(HEAD)	1				
T6653948	THERMOSTAT	1				
T6630184	THERMOSTAT(203 F)	1				
T6655233	GLOW PLUG	4				

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MODELS	S/NO	BORE	CYL.
753G SERIES LOADER	S/N: 515830001 & ABOVE	87MM	4
753G SERIES LOADER	S/N: 516220001 & ABOVE	DOMESTIC EXPORT	

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK753G	ENGINE KIT	1				
TBEK753G	BASIC ENGINE KIT	1				
T6655177A	PISTON W/ PIN & CLIP(STD)	4	*	*		
T6657695A	PISTON W/ PIN & CLIP (0.5MM)	4	*	*		
T6655177	PISTON (STD)	4				
T6657695	PISTON (0.5MM)	4				
T6655178	RING SET(CYL)(STD)	4	*	*		
T6657696	RING SET(CYL)(0.50MM)	4	*	*		
T6655179	PIN, PISTON	4				
T6655180	CIR-CLIP, PISTON	8				
T6655185	C/S BRG STD(PC)	1	*	*		
T6655186	C/S BRG SET, STD(PAIR)	4	*	*		
T6655238	C/S BRG 0.20MM(PC)	1	*	*		
T6655240	C/S BRG SET, 0.20MM(PAIR)	4	*	*		
T6655239	C/S BRG 0.40MM(PC)	1	*	*		
T6655241	C/S BRG SET, 0.40MM(PAIR)	4	*	*		
T6655183	C/R BRG SET, STD(PAIR)	4	*	*		
T6655236	C/R BRG SET , 0.20MM(PAIR)	4	*	*		
T6655237	C/R BRG SET, 0.40MM(PAIR)	4	*	*		
T3974945	T. WASHERS STD(PC)	2	*	*		
T6653865	T. WASHERS STD(PC)	2	*	*		
T3975021	T. WASHERS 0.20MM(PC)	2	*	*		
T6654002	T. WASHERS 0.20MM(PC)	2	*	*		
T3975022	T. WASHERS 0.40MM(PC)	2	*	*		
T6654003	T. WASHERS 0.40MM(PC)	2	*	*		
T6655243	BUSH, ROD (PC)	4	*	*		
T6657401	GASKET SET, UPPER	1	*	*		
T6657402	GASKET SET, LOWER	1	*	*		
T6655159	GASKET, HEAD	1				
T3975449	GASKET, OIL PAN	1				
T6598136	GASKET,ROCKER COVER	1				
T6631664	SEAL, FRONT	1				
T6649300	SEAL,REAR(LIP)	1				
T3975334	SLEEVE, REPAIR	1				
T6655498	BOLT, CON. ROD	8				
T6655173	VALVE, IN.	4		*		
T6655174	VALVE, EX.	4		*		

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MODELS	S/NO	BORE	CYL.
		87MM	4
753G SERIES LOADER	S/N: 515830001 & ABOVE	DOMESTIC	
753G SERIES LOADER	S/N: 516220001 & ABOVE	EXPORT	

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MODELS	S/NO	BORE	CYL.
		87MM	4
763 BICS SERIES LOADER	S/N: 512212001 - 49999	DOMESTIC 763	
763 BICS SERIES LOADER	S/N: 512440001 - 49999	EXPORT 763	
763 BICS SERIES LOADER	S/N: 512612001 - 49999	EXPORT 763H	

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK763	ENGINE KIT	1				
TBEK763	BASIC ENGINE KIT	1				
T6655177A	PISTON W/ PIN & CLIP(STD)	4	*	*		
T6657695A	PISTON W/ PIN & CLIP(0.5MM)	4	*	*		
T6655177	PISTON (STD)	4				
T6657695	PISTON (0.5MM)	4				
T6655178	RING SET(CYL)(STD)	4	*	*		
T6657696	RING SET(CYL)(0.50MM)	4	*	*		
T6655179	PIN, PISTON	4				
T6655180	CIR-CLIP, PISTON	8				
T6655185	C/S BRG STD(PC)	1	*	*		
T6655186	C/S BRG SET, STD(PAIR)	4	*	*		
T6655238	C/S BRG 0.20MM(PC)	1	*	*		
T6655240	C/S BRG SET, 0.20MM(PAIR)	4	*	*		
T6655239	C/S BRG 0.40MM(PC)	1	*	*		
T6655241	C/S BRG SET, 0.40MM(PAIR)	4	*	*		
T6655183	C/R BRG SET, STD(PAIR)	4	*	*		
T6655236	C/R BRG SET, 0.20MM(PAIR)	4	*	*		
T6655237	C/R BRG SET, 0.40MM(PAIR)	4	*	*		
T3974945	T. WASHERS STD(PC)	2	*	*		
T6653865	T. WASHERS STD(PC)	2	*	*		
T3975021	T. WASHERS 0.20MM(PC)	2	*	*		
T6654002	T. WASHERS 0.20MM(PC)	2	*	*		
T3975022	T. WASHERS 0.40MM(PC)	2	*	*		
T6654003	T. WASHERS 0.40MM(PC)	2	*	*		
T6655243	BUSH, ROD (PC)	4	*	*		
T6657401	GASKET SET, UPPER	1	*	*		
T6657402	GASKET SET, LOWER	1	*	*		
T6655159	GASKET, HEAD	1				
T3975449	GASKET, OIL PAN	1				
T6598136	GASKET,ROCKER COVER				T3975419	
T6631664	SEAL, FRONT	1				
T6649300	SEAL,REAR(LIP)	1				
T6653859	SLEEVE, REPAIR	1			T3975334	
T6655498	BOLT, CON. ROD	8				
T6655173	VALVE, IN.	4		*		
T6655174	VALVE, EX.	4		*		

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<i>MODELS</i>	<i>S/NO</i>	<i>BORE</i>	<i>CYL.</i>
		87MM	4
763 BICS SERIES LOADER	S/N: 512212001 - 49999	DOMESTIC 763	
763 BICS SERIES LOADER	S/N: 512440001 - 49999	EXPORT 763	
763 BICS SERIES LOADER	S/N: 512612001 - 49999	EXPORT 763H	

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MODELS	S/NO	BORE	CYL.
		87MM	4
763 G SERIES LOADER	S/N: 512250001 & ABOVE	DOMESTIC	
763 G SERIES LOADER	S/N: 512450001 & ABOVE	EXPORT	
763 G SERIES LOADER	S/N: 512620001 & ABOVE	EXPORT	

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK763G	ENGINE KIT	1				
TBEK763G	BASIC ENGINE KIT	1				
T6655177A	PISTON W/ PIN & CLIP(STD)	4	*	*		
T6657695A	PISTON W/ PIN & CLIP(0.5MM)	4	*	*		
T6655177	PISTON (STD)	4				
T6657695	PISTON (0.5MM)	4				
T6678075	RING SET(CYL)(STD)	4	*	*	T6655178	
T6657696	RING SET(CYL)(0.50MM)	4	*	*		
T6655179	PIN, PISTON	4				
T6655180	CIR-CLIP, PISTON	8				
T6655185	C/S BRG STD(PC)	1	*	*		
T6655186	C/S BRG SET, STD(PAIR)	4	*	*		
T6655238	C/S BRG 0.20MM(PC)	1	*	*		
T6655240	C/S BRG SET, 0.20MM(PAIR)	4	*	*		
T6655239	C/S BRG 0.40MM(PC)	1	*	*		
T6655241	C/S BRG SET, 0.40MM(PAIR)	4	*	*		
T6655183	C/R BRG SET, STD(PAIR)	4	*	*		
T6655236	C/R BRG SET, 0.20MM(PAIR)	4	*	*		
T6655237	C/R BRG SET, 0.40MM(PAIR)	4	*	*		
T3974945	T. WASHERS STD(PC)	2	*	*		
T6653865	T. WASHERS STD(PC)	2	*	*		
T3975021	T. WASHERS 0.20MM(PC)	2	*	*		
T6654002	T. WASHERS 0.20MM(PC)	2	*	*		
T3975022	T. WASHERS 0.40MM(PC)	2	*	*		
T6654003	T. WASHERS 0.40MM(PC)	2	*	*		
T6655243	BUSH, ROD (PC)	4	*	*		
T6657401	GASKET SET, UPPER	1	*	*		
T6657402	GASKET SET, LOWER	1	*	*		
T6655159	GASKET, HEAD	1				
T3975449	GASKET, OIL PAN	1				
T3974095	GASKET,ROCKER COVER	1				
T6631664	SEAL, FRONT	1				
T6649300	SEAL,REAR(LIP)	1				
T6653859	SLEEVE, REPAIR	1				
T6655498	BOLT, CON. ROD	8				
T6655173	VALVE, IN.	4		*		
T6655174	VALVE, EX.	4		*		

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<i>MODELS</i>	<i>S/NO</i>	<i>BORE</i>	<i>CYL.</i>
		87MM	4
763 G SERIES LOADER	S/N: 512250001 & ABOVE	DOMESTIC	
763 G SERIES LOADER	S/N: 512450001 & ABOVE	EXPORT	
763 G SERIES LOADER	S/N: 512620001 & ABOVE	EXPORT	

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MODELS	S/NO	BORE	CYL.
		87MM	4
773 BICS SERIES LOADER	S/N: 509635001 & ABOVE	DOMESTIC	
773 BICS SERIES LOADER	S/N: 509616001 - 34999	EXPORT	

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK773	ENGINE KIT					
TBEK773	BASIC ENGINE KIT					
T6655177A	PISTON W / PIN & CLIP(STD)	4	*	*		
T6657695A	PISTON W/ PIN & CLIP(0.5MM)	4	*	*		
T6655177	PISTON (STD)	4				
T6657695	PISTON (0.5MM)	4				
T6655178	RING SET(CYL)(STD)	4	*	*		
T6657696	RING SET(CYL)(0.50MM)	4	*	*		
T6655179	PIN, PISTON	4				
T6655180	CIR-CLIP, PISTON	8				
T6655185	C/S BRG STD(PC)	1	*	*		
T6655186	C/S BRG SET, STD(PAIR)	4	*	*		
T6655238	C/S BRG 0.20MM(PC)	1	*	*		
T6655240	C/S BRG SET, 0.20MM(PAIR)	4	*	*		
T6655239	C/S BRG 0.40MM(PC)	1	*	*		
T6655241	C/S BRG SET, 0.40MM(PAIR)	4	*	*		
T6655183	C/R BRG SET, STD(PAIR)	4	*	*		
T6655236	C/R BRG SET , 0.20MM(PAIR)	4	*	*		
T6655237	C/R BRG SET, 0.40MM(PAIR)	4	*	*		
T3974945	T. WASHERS STD(PC)	2	*	*		
T6653865	T. WASHERS STD(PC)	2	*	*		
T3975021	T. WASHERS 0.20MM(PC)	2	*	*		
T6654002	T. WASHERS 0.20MM(PC)	2	*	*		
T3975022	T. WASHERS 0.40MM(PC)	2	*	*		
T6654003	T. WASHERS 0.40MM(PC)	2	*	*		
T6655243	BUSH, ROD (PC)	4	*	*		
T6657401	GASKET SET, UPPER	1	*	*		
T6657402	GASKET SET, LOWER	1	*	*		
T6655159	GASKET, HEAD	1				
T3975449	GASKET, OIL PAN	1				
T3974095	GASKET,ROCKER COVER	1				
T6631664	SEAL, FRONT	1				
T6649300	SEAL,REAR(LIP)	1				
T6653859	SLEEVE, REPAIR	1			T3975334	
T6655498	BOLT, CON. ROD	8				
T6655173	VALVE, IN.	4		*		
T6655174	VALVE, EX.	4		*		
T6655154	GUIDE, IN. VALVE	4		*		

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<i>MODELS</i>	<i>S/NO</i>	<i>BORE</i>	<i>CYL.</i>
773 BICS SERIES LOADER	S/N: 509635001 & ABOVE	87MM DOMESTIC	4
773 BICS SERIES LOADER	S/N: 509616001 - 34999	EXPORT	

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MODELS	S/NO	BORE	CYL.
		87MM	4
773 G SERIES LOADER	S/N: 517611001 & ABOVE	DOMESTIC	
773 G SERIES LOADER	S/N: 518011001 & ABOVE	EXPORT	
773 G SERIES LOADER	S/N: 518111004 & ABOVE	EXPORT	

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK773G-E	ENGINE KIT					
TBEK773G-E	BASIC ENGINE KIT					
T6655177A	PISTON W/ PIN & CLIP(STD)	4	*	*		
T6657695A	PISTON W/ PIN & CLIP(0.5MM)	4	*	*		
T6655177	PISTON (STD)	4				
T6657695	PISTON (0.5MM)	4				
T6655178	RING SET(CYL)(STD)	4	*	*		
T6657696	RING SET(CYL)(0.50MM)	4	*	*		
T6655179	PIN, PISTON	4				
T6655180	CIR-CLIP, PISTON	8				
T6655185	C/S BRG STD(PC)	1	*	*		
T6655186	C/S BRG SET, STD(PAIR)	4	*	*		
T6655238	C/S BRG 0.20MM(PC)	1	*	*		
T6655240	C/S BRG SET, 0.20MM(PAIR)	4	*	*		
T6655239	C/S BRG 0.40MM(PC)	1	*	*		
T6655241	C/S BRG SET, 0.40MM(PAIR)	4	*	*		
T6655183	C/R BRG SET, STD(PAIR)	4	*	*		
T6655236	C/R BRG SET, 0.20MM(PAIR)	4	*	*		
T6655237	C/R BRG SET, 0.40MM(PAIR)	4	*	*		
T3974945	T. WASHERS STD(PC)	2	*	*		
T6653865	T. WASHERS STD(PC)	2	*	*		
T3975021	T. WASHERS 0.20MM(PC)	2	*	*		
T6654002	T. WASHERS 0.20MM(PC)	2	*	*		
T3975022	T. WASHERS 0.40MM(PC)	2	*	*		
T6654003	T. WASHERS 0.40MM(PC)	2	*	*		
T6655243	BUSH, ROD (PC)	4	*	*		
T6657401	GASKET SET, UPPER	1	*	*		
T6657402	GASKET SET, LOWER	1	*	*		
T6655159	GASKET, HEAD	1				
T6666817	GASKET, OIL PAN	1			T3975449	
T6598136	GASKET,ROCKER COVER	1				
T6631664	SEAL, FRONT	1				
T6649300	SEAL,REAR(LIP)	1				
T6653859	SLEEVE, REPAIR	1				
T6655498	BOLT, CON. ROD	8				
T6655173	VALVE, IN.	4		*		
T6655174	VALVE, EX.	4		*		

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<i>MODELS</i>	<i>S/NO</i>	<i>BORE</i>	<i>CYL.</i>
		87MM	4
773 G SERIES LOADER	S/N: 517611001 & ABOVE	DOMESTIC	
773 G SERIES LOADER	S/N: 518011001 & ABOVE	EXPORT	
773 G SERIES LOADER	S/N: 518111004 & ABOVE	EXPORT	

[illegible]

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MODELS	S/NO	BORE	CYL.
		87MM	4
773G SERIES LOADER	S/N: 519011001 & ABOVE	TURBO ENG. DOMESTIC	
773G SERIES LOADER	S/N: 519111001 & ABOVE	TURBO EXPORT	
773G SERIES LOADER	S/N: 519211001 & ABOVE	TURBO ENG. HIGH HP HYD. &EXPORT	

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK773G-L	ENGINE KIT					
TBEK773G-L	BASIC ENGINE KIT					
T6675638A	PISTON W/ PIN & CLIP(STD)	4	*	*		
T6676057A	PISTON W/ PIN & CLIP(0.5MM)	4	*	*		
T6675638	PISTON (STD)	4				
T6676057	PISTON (0.5MM)	4				
T6675655	RING SET(CYL)(STD)	4	*	*		
T6676058	RING SET(CYL)(0.50MM)	4	*	*		
T6655179	PIN, PISTON	4				
T6655180	CIR-CLIP, PISTON	8				
T6655185	C/S BRG STD(PC)	1	*	*		
T6655186	C/S BRG SET, STD(PAIR)	4	*	*		
T6655238	C/S BRG 0.20MM(PC)	1	*	*		
T6655240	C/S BRG SET, 0.20MM(PAIR)	4	*	*		
T6655239	C/S BRG 0.40MM(PC)	1	*	*		
T6655241	C/S BRG SET, 0.40MM(PAIR)	4	*	*		
T6655183	C/R BRG SET, STD(PAIR)	4	*	*		
T6655236	C/R BRG SET, 0.20MM(PAIR)	4	*	*		
T6655237	C/R BRG SET, 0.40MM(PAIR)	4	*	*		
T3974945	T. WASHERS STD(PC)	2	*	*		
T6653865	T. WASHERS STD(PC)	2	*	*		
T3975021	T. WASHERS 0.20MM(PC)	2	*	*		
T6654002	T. WASHERS 0.20MM(PC)	2	*	*		
T3975022	T. WASHERS 0.40MM(PC)	2	*	*		
T6654003	T. WASHERS 0.40MM(PC)	2	*	*		
T6655243	BUSH, ROD (PC)	4	*	*		
T6676059	GASKET SET, UPPER	1	*	*		
T6657402	GASKET SET, LOWER	1	*	*		
T6675643	GASKET, HEAD	1				
T6666817	GASKET, OIL PAN				T3975449	
T6598136	GASKET,ROCKER COVER	1				
T6631664	SEAL, FRONT	1				
T6649300	SEAL,REAR(LIP)	1				
T6653859	SLEEVE, REPAIR	1				
T6655498	BOLT, CON. ROD	8				
T6655173	VALVE, IN.	4		*		
T6675629	VALVE, EX.	4		*		

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<i>MODELS</i>	<i>S/NO</i>	<i>BORE</i>	<i>CYL.</i>
		87MM	4
773G SERIES LOADER	S/N: 519011001 & ABOVE	TURBO ENG. DOMESTIC	
773G SERIES LOADER	S/N: 519111001 & ABOVE	TURBO EXPORT	
773G SERIES LOADER	S/N: 519211001 & ABOVE	TURBO ENG. HIGH HP HYD. &EXPORT	

[illegible]

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MODELS**S/NO****BORE****CYL.**

79MM

4

825 SERIES LOADER S/N: 495817001

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK825	ENGINE KIT	1				
TBEK825	BASIC ENGINE KIT	1				
T6510358	PISTON ASSY	4	*	*		
T6665921	PISTON W/CLIP	4				
T3736928	PISTON	4				(W/ CONTROLEED EXPANSION)
T6510359	RING SET(CYL)(STD)	4	*	*		
T6666337	RING SET(CYL)(STD)	4				
T6598944	RING SET	4				(W/ CONTROLEED EXPANSION)
T230965	CIR-CLIP, PISTON	8				
T6510260	LINER	4	*	*		
T6510342	C/S BRG SET, STD	1	*	*		
T6510346	C/S BRG SET , 010	1	*	*		
T6510347	C/S BRG SET 020	1	*	*		
T6510348	C/S BRG SET 030	1	*	*		
T6510343	C/R BRG SET, STD	1	*	*		
T6510349	C/R BRG SET , 010	1	*	*		
T6510350	C/R BRG SET 020	1	*	*		
T6510351	C/R BRG SET 030	1	*	*		
T6510344	THRUST WASHER, STD. TOP	2	*	*		
T6510345	T. WASHER, STD. BOTTOM	1	*	*	T3727285	
T6510352	THRUST WASHER, .007". TOP	2	*	*		
T6510353	T. WASHER, .007". BOTTOM	1	*	*		
T6510357	BUSH, ROD	4	*	*		
T6511787	GASKET SET, TOP	1	*	*		
T6511903	GASKET SET, BOTTOM	1	*	*		
T6510292	GASKET, HEAD	1				
T6668040	GASKET, OIL PAN	1			T6510397	
T3736956	SEAL, FRONT	1	*	*	T6510572	
T6510580	SEAL, REAR(ROPE)	2	*	*		
T6510578	BOLT, CON. ROD	8				
T6510333	VALVE, IN.	4		*		
T6510332	VALVE, EX.	4		*		
T6510293	GUIDE, IN. VALVE	4		*		
T3490279	GUIDE, EX. VALVE	4		*		
T3490711	VALVE KEEPERS	16		*		
T6510334	SPRING, VALVE	8		*		
T6510335	SEAT	8		*		
T6510336	CAP	8		*		

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<i>MODELS</i>	<i>S/N</i>	<i>BORE</i>	<i>CYL.</i>
825 SERIES LOADER	S/N: 495817001	79MM	4

[illegible]

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MODELS	S/NO	BORE	CYL.
		93MM	4
843 SERIES LOADER S/N: 503724001 & ABOVE (CURRENT PRODUCTION)			
843(HIGH H.P. HYD.) LOADER S/N: 503724001 & ABOVE			

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK843-L	ENGINE KIT	1				
TBEK843-L	BASIC ENGINE KIT	1				
T6655863A	PISTON W/ PIN & CLIP(STD)	4	*	*		
T6655863	PISTON (STD)	4				
T6631854	RING (STD)	4	*	*		
T6631860	PIN, PISTON	4				
T6631793	CIR-CLIP, PISTON	8				
T6631853	LINER	4	*	*		
T6664579	CYLINDER KIT	4				
T6631841	C/S BRG STD	1	*	*		
T6631841-010	C/S BRG 0.25MM	1	*	*		
T6631841-020	C/S BRG 0.50MM	1	*	*		
T6655313	C/R BRG STD	4	*	*	T6631771	
T6655313-010	C/R BRG , 0.25MM	4	*	*		
T6655313-020	C/R BRG 0.50MM	4	*	*		
T6655932	THRUST WASHERS STD	2	*	*	T6631780	
T6631859	BUSH, ROD	4	*	*		
T6636008	BRG SET, CAM STD	1	*	*	T6631842	
T6640808	BRG SET, CAM 0.25MM	1	*	*		
T6640809	BRG SET, CAM 0.50MM	1	*	*		
T6640810	BRG SET, CAM 0.75MM	1	*	*		
T6640811	BRG SET, CAM 1.00MM	1	*	*		
T6661342	GASKET SET, COMPLETE	1	*	*		
T6660008	GASKET SET, TOP	1				
T6655861	GASKET, HEAD	1			T6631756	
T6660325	GASKET, OIL PAN	1			T6632958	
T6631877	GASKET, ROCKER COVER	1				
T6631741	SEAL, FRONT	1				
T6656476	SEAL, REAR(LIP)	1			T6631847	
T6653217	SLEEVE, REPAIR	1				
T6631748	BOLT, CON. ROD	8				
T6631735	NUT, CON. ROD	8				
T6631781	VALVE, IN.	4		*		
T6631855	VALVE, EX.	4		*		
T6631747	GUIDE, IN. VALVE	4		*		
T6631747	GUIDE, EX. VALVE	4		*		
T6513139	VALVE KEEPERS	16		*		
T6631865	SPRING, VALVE. OUTER	8		*		

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MODELS**S/NO****BORE****CYL.**

93MM

4

843 SERIES LOADER S/N: 503724001 & ABOVE (CURRENT PRODUCTION)

843(HIGH H.P. HYD.) LOADER S/N: 503724001 & ABOVE

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
T6631866	SPRING, VALVE. INNER	8		*		
T6631785	SEAT	8		*		
T3676843	SEAT	8		*		
T6631753	SEAL, VALVE STEM	8				
T6631777	INSERT, IN. VALVE SEAT	4				
T6631778	INSERT, EX. VALVE SEAT	4				
T6631784	TAPPET	8				
T6631812	PUSH ROD	8				
T6631819	ROCKER ARM ASSY	8				
T6631776	CAMSHAFT	1				
T6671508	WATER PUMP	1			T6631847	
T6631846	GASKET, WATER PUMP	1				
T6660007	OIL PUMP	1			T6632963	
T6631743	CAP, SEALING(BLOCK)	3				
T6631745	CAP, SEALING(BLOCK)	1				
T6631746	CAP, SEALING(BLOCK)	4				
T6631738	CAP, SEALING(BLOCK)	1				
T6669706	CAP, SEALING(BLOCK)	2			T6667158	
T6631730	CAP, SEALING(BLOCK)	3				
T6670643	CAP, SEALING(BLOCK)	2			T6512964	
T6631922	CAP, SEALING(BLOCK)	1				
T6632964	CAP, SEALING(BLOCK)	1				
T6631730	CAP, SEALING(HEAD)	1				
T6631731	CAP, SEALING(HEAD)	7				
T6670643	CAP, SEALING(HEAD)	3			T6512964	
T6631738	CAP, SEALING(HEAD)	5				
T6631010	SWITCH, OIL PRESSURE	1				
T6631808	GLOW PLUG	4				
T6631692	THERMOSTAT	1				

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MODELS**S/NO****BORE****CYL.**

93MM

4

843B SERIES LOADER S/N: 503760001 & ABOVE (CURRENT PRODUCTION)

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK843B	ENGINE KIT	1				
TBEK843B	BASIC ENGINE KIT	1				
T6655863A	PISTON W/ PIN & CLIP (STD)	4	*	*		
T6655863	PISTON (STD)	4				
T6631854	RING SET(CYL)(STD)	4	*	*		
T6631860	PIN, PISTON	4				
T6631793	CIR-CLIP, PISTON	8				
T6631853	LINER	4	*	*		
T6664579	CYLINDER KIT	4				
T6631841	C/S BRG STD	1	*	*		
T6631841-010	C/S BRG 0.25MM	1	*	*		
T6631841-020	C/S BRG 0.50MM	1	*	*		
T6655313	C/R BRG STD	4	*	*	T6631771	
T6655313-010	C/R BRG , 0.25MM	4	*	*		
T6655313-020	C/R BRG 0.50MM	4	*	*		
T6655932	THRUST WASHERS STD	2	*	*	T6631780	
T6631859	BUSH, ROD	4	*	*		
T6636008	BRG SET, CAM STD	1	*	*	T6631842	
T6640808	BRG SET, CAM 0.25MM	1	*	*		
T6640809	BRG SET, CAM 0.50MM	1	*	*		
T6640810	BRG SET, CAM 0.75MM	1	*	*		
T6640811	BRG SET, CAM 1.00MM	1	*	*		
T6661342	GASKET SET, COMPLETE	1	*	*		
T6660008	GASKET SET, TOP	1			T6631949	
T6655861	GASKET, HEAD	1			T6631756	
T6660325	GASKET, OIL PAN	1			T6632958	
T6631877	GASKET, ROCKER COVER	1				
T6631741	SEAL, FRONT	1				
T6656476	SEAL, REAR(LIP)	1			T6631847	
T6653217	SLEEVE, REPAIR	1				
T6631748	BOLT, CON. ROD	8				
T6631735	NUT, CON. ROD	8				
T6631781	VALVE, IN.	4		*		
T6631855	VALVE, EX.	4		*		
T6631747	GUIDE, IN. VALVE	4		*		
T6631747	GUIDE, EX. VALVE	4		*		
T6513139	VALVE KEEPERS	16		*		
T6631865	SPRING, VALVE. OUTER	8		*		

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MODELS**S/NO****BORE****CYL.**

93MM

4

843B SERIES LOADER S/N: 503760001 & ABOVE (CURRENT PRODUCTION)

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
T6631866	SPRING, VALVE. INNER	8		*		
T6631785	SEAT	8		*		
T3676843	SEAT	8		*		
T6631753	SEAL, VALVE STEM	8				
T6631777	INSERT, IN. VALVE SEAT	4				
T6631778	INSERT, EX. VALVE SEAT	4				
T6631784	TAPPET	8				
T6631812	PUSH ROD	8				
T6631819	ROCKER ARM ASSY	8				
T6631776	CAMSHAFT	1				
T6671508	WATER PUMP	1			T6631810	
T6631846	GASKET, WATER PUMP	1				
T6660007	OIL PUMP	1			T6632963	
T6631743	CAP, SEALING(BLOCK)	3				
T6631745	CAP, SEALING(BLOCK)	1				
T6631746	CAP, SEALING(BLOCK)	4				
T6631738	CAP, SEALING(BLOCK)	1				
T6669706	CAP, SEALING(BLOCK)	2			T6667158	
T6631730	CAP, SEALING(BLOCK)	3				
T6670643	CAP, SEALING(BLOCK)	2			T6512964	
T6631922	CAP, SEALING(BLOCK)	1				
T6632964	CAP, SEALING(BLOCK)	1				
T6631730	CAP, SEALING(HEAD)	1				
T6631731	CAP, SEALING(HEAD)	7				
T6670643	CAP, SEALING(HEAD)	3			T6512964	
T6631738	CAP, SEALING(HEAD)	5				
T6631010	SWITCH, OIL PRESSURE	1				
T6631808	GLOW PLUG	4				
T6631692	THERMOSTAT	1				

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MODELS	S/NO	BORE	CYL.
		93MM	4
853 SERIES LOADER	S/N: 512811001 - 15999	FM FEB-94 TO BICS	
853 SERIES LOADER	S/N: 510250001 & ABOVE	PLUS	
853 SERIES LOADER	S/N: 510375001 & ABOVE	PLUS H.H.H.	
853 SERIES LOADER	S/N: 508415001 - 17999	DELUXE(EUROPEAN)	
853 SERIES LOADER	S/N: 509715001 - 17999	DELUXE H.H.H.(EUROPEAN)	
853 SERIES LOADER	S/N: 510125001 & ABOVE	BASE	

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK853	ENGINE KIT	1				
TBEK853	BASIC ENGINE KIT	1				
T6655863A	PISTON W/ PIN & CLIP(STD)	4	*	*		
T6655863	PISTON (STD)	4				
T6631854	RING SET(CYL)(STD)	4	*	*		
T6631860	PIN, PISTON	4				
T6631793	CIR-CLIP, PISTON	8				
T6631853	LINER	4	*	*		
T6664579	CYLINDER KIT	4				
T6631841	C/S BRG STD	1	*	*		
T6631841-010	C/S BRG 0.25MM	1	*	*		
T6631841-020	C/S BRG 0.50MM	1	*	*		
T6655313	C/R BRG STD	4	*	*	T6631771	
T6655313-010	C/R BRG , 0.25MM	4	*	*		
T6655313-020	C/R BRG 0.50MM	4	*	*		
T6655932	THRUST WASHERS STD	2	*	*	T6631780	
T6631859	BUSH, ROD	4	*	*		
T6636008	BRG SET, CAM STD	1	*	*	T6631842	
T6640808	BRG SET, CAM 0.25MM	1	*	*		
T6640809	BRG SET, CAM 0.50MM	1	*	*		
T6640810	BRG SET, CAM 0.75MM	1	*	*		
T6640811	BRG SET, CAM 1.00MM	1	*	*		
T6661342	GASKET SET, COMPLETE	1	*	*		
T6660008	GASKET SET, TOP	1			T6631949	
T6655861	GASKET, HEAD	1			T6631756	
T6660325	GASKET, OIL PAN	1			T6632958	
T6631877	GASKET, ROCKER COVER	1				
T6631741	SEAL, FRONT	1				
T6656476	SEAL, REAR(LIP)	1			T6631847	
T6631748	BOLT, CON. ROD	8				
T6631735	NUT, CON. ROD	8				
T6631781	VALVE, IN.	4		*		
T6631855	VALVE, EX.	4		*		
T6631747	GUIDE, IN. VALVE	4		*		

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MODELS	S/NO	BORE	CYL.
		93MM	4
853 SERIES LOADER	S/N: 512811001 - 15999	FM FEB-94 TO BICS	
853 SERIES LOADER	S/N: 510250001 & ABOVE	PLUS	
853 SERIES LOADER	S/N: 510375001 & ABOVE	PLUS H.H.H.	
853 SERIES LOADER	S/N: 508415001 - 17999	DELUXE(EUROPEAN)	
853 SERIES LOADER	S/N: 509715001 - 17999	DELUXE H.H.H.(EUROPEAN)	
853 SERIES LOADER	S/N: 510125001 & ABOVE	BASE	

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
T6631747	GUIDE, EX. VALVE	4		*		
T6513139	VALVE KEEPERS	16		*		
T6631865	SPRING, VALVE. OUTER	8		*		
T6631866	SPRING, VALVE. INNER	8		*		
T6631785	SEAT	8		*		
T3676843	SEAT	8		*		
T6631753	SEAL, VALVE STEM	8				
T6631777	INSERT, IN. VALVE SEAT	4				
T6631778	INSERT, EX. VALVE SEAT	4				
T6631784	TAPPET	8				
T6631812	PUSH ROD	8				
T6631819	ROCKER ARM ASSY	8				
T6631776	CAMSHAFT	1				
T6671508	WATER PUMP	1			T6631810	
T6631846	GASKET, WATER PUMP	1				
T6658191	OIL PUMP	1				
T6631743	CAP, SEALING(BLOCK)	3				
T6631745	CAP, SEALING(BLOCK)	1				
T6631746	CAP, SEALING(BLOCK)	4				
T6631738	CAP, SEALING(BLOCK)	1				
T6669706	CAP, SEALING(BLOCK)	2			T6667158	
T6631730	CAP, SEALING(BLOCK)	3				
T6670643	CAP, SEALING(BLOCK)	2			T6512964	
T6631922	CAP, SEALING(BLOCK)	1				
T6632964	CAP, SEALING(BLOCK)	1				
T6631730	CAP, SEALING(HEAD)	1				
T6631731	CAP, SEALING(HEAD)	7				
T6670643	CAP, SEALING(HEAD)	3			T6512964	
T6631738	CAP, SEALING(HEAD)	5				
T6631010	SWITCH, OIL PRESSURE	1				
T6631808	GLOW PLUG	4				
T6631692	THERMOSTAT	1				

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MODELS	S/NO	BORE	CYL.
		3.875"	4
943 SERIES LOADER	S/N: 503311999 & BELOW		
943 SERIES LOADER	S/N: 503312001 & ABOVE		

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK943	ENGINE KIT	1				
TBEK943	BASIC ENGINE KIT	1				
T998953	PISTON W/PIN & CLIP (STD)	4	*	*		
T998954	PISTON W/PIN & CLIP (030)	4				
T6662032	RING SET(CYL)(STD)	4	*	*	T3725418	
T6662049	RING SET(CYL)(030)	4			T3726184	
T3725414	CIR-CLIP, PISTON	8				
T3725304	LINER (LD70177-2200)	4	*	*		U106653N & BEL.
T6649422	LINER (LD70177-2200)	4	*	*		U106653N & ABV.
T6662033	LINER(LD70269-2200)	4	*	*		
T3725394	C/S BRG SET STD	1	*	*		
T6515659	C/S BRG SET .010	1	*	*		
T6515696	C/S BRG SET .020	1	*	*		
T6515697	C/S BRG SET .030	1	*	*		
T3679199	C/R BRG SET STD	1	*	*		
T3739216	C/R BRG SET , .010	1	*	*		
T6515698	C/R BRG SET .020	1	*	*		
T6515699	C/R BRG SET .030	1	*	*		
T6662035	T. WASHERS, TOP STD	2	*	*		
T6668230	T. WASHERS,BOTTOM STD	2	*	*		
T3725400	T. WASHERS, TOP .007"	2	*	*		
T3725402	T. WASHERS,BOTTOM .007"	2	*	*		
T3725407	BUSH, ROD	4	*	*		
T6510642	BUSH, CAM	1	*	*		
T6668015	GASKET SET, UPPER(LD70177-2200)	1	*	*	T908230	
T6662043	GASKET SET, UPPER(LD70269-2200)	1	*	*		
T6662044	GASKET SET, LOWER(LD70177-2200)	1	*	*		
T6662044	GASKET SET, LOWER(LD70269-2200)	1	*	*		
T6649423	GASKET, HEAD(LD70177-2200)	1			T3737951	
T6662040	GASKET, HEAD(LD70269-2200)	1				
T3727656	GASKET, OIL PAN(LD70177-2200)	1				
T3727656	GASKET, OIL PAN(LD70269-2200)	1				
T6649448	GASKET,ROCKER COVER				T3725428	
T3738154	SEAL, FRONT	1	*	*		
T3737844	SEAL,REAR(LIP)	1	*	*		
T6515679	BOLT, CON. ROD	8				
T6599646	NUT, CON. ROD	8				
T3575057	VALVE, IN.(STD)(LD70177-2200)	4		*		

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MODELS	S/NO	BORE	CYL.
943 SERIES LOADER	S/N: 503311999 & BELOW	3.875"	4
943 SERIES LOADER	S/N: 503312001 & ABOVE		

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
T6668241	VALVE, IN.(.003")(LD70177-2200)	4				
T3725361	VALVE, IN.(.015")(LD70177-2200)	4				
T6662037	VALVE, IN.(STD)(LD70269-2200)	4		*		
T6510643	VALVE, EX.(STD)(LD70177-2200)	4		*		
T996653	VALVE, EX.(.003")(LD70177-2200)	4				
T996654	VALVE, EX.(.015")(LD70177-2200)	4				
T996655	VALVE, EX.(.030")(LD70177-2200)	4				
T6662038	VALVE, EX.(STD)(LD70269-2200)	4		*		
T6668241	GUIDE, IN. VALVE	4		*	T6649428	
T6649429	GUIDE, EX. VALVE	4		*	T6643420	
T3739149	VALVE KEEPERS	16		*		
T6634203	SPRING, VALVE. OUTER	8		*		
T6634202	SPRING, VALVE. INNER	8		*		
T3737963	RETAINER, V. SPRING	8		*		
T907934	RING, EX. VALVE	4				
T6519507	SEAL, VALVE STEM	8				
T6515687	SEAT, IN. VALVE	4				
T6631498	SEAT, EX. VALVE	4				
T6670281	TAPPET	8			T994904	
T3725455	PUSH ROD	8				
T6668251	ROCKER ARM, L.H.	4			T3725445	
T6668249	ROCKER, ARM, R.H.	4			T3725444	
T6631553	CAMSHAFT(U106654N & BELOW)	1				
T6649433	CAMSHAFT(U106654N & ABOVE)	1			T6649443	
T6631515	WATER PUMP	1				
T3575083	GASKET, WATER PUMP	1				
T6631504	OIL PUMP	1				
T3726064	CAP, SEALING(BLOCK)	10				
T6668210	CAP, SEALING(BLOCK)	1			T3725310	
T6519504	CAP, SEALING(BLOCK)	4				
T6670881	CAP, SEALING(BLOCK)	3			T3725306	
T3726064	CAP, SEALING(HEAD)	1				
T3490713	CAP, SEALING(HEAD)	1				
T3480303	THERMOSTAT(2 1/2"DIA.)	1				

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MODELS	S/NO	BORE	CYL.
		3.875"	4
953 SERIES LOADER	S/N: 513111001 & ABOVE	DOMESTIC	
953 SERIES LOADER	S/N: 513115001 & ABOVE	EXPORT	

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK953	ENGINE KIT	1				
TBEK953	BASIC ENGINE KIT	1				
T998953	PISTON W/PIN & CLIP (STD)	4	*	*		
T998954	PISTON W/PIN & CLIP (.030)	4				
T6662032	RING SET(CYL)(STD)	4	*	*		
T6662049	RING SET(CYL)(.030)	4				
T3725414	CIR-CLIP, PISTON	8				
T6662033	LINER	4	*	*		
T3725394	C/S BRG SET STD	1	*	*		
T6515659	C/S BRG SET .010	1	*	*		
T6515696	C/S BRG SET .020	1	*	*		
T6515697	C/S BRG SET .030	1	*	*		
T3679199	C/R BRG SET STD	1	*	*		
T3739216	C/R BRG SET , .010	1	*	*		
T6515698	C/R BRG SET .020	1	*	*		
T6515699	C/R BRG SET .030	1	*	*		
T6662035	T. WASHERS, TOP STD	2	*	*		
T6668230	T. WASHERS,BOTTOM STD	2	*	*		
T3725400	T. WASHERS, TOP .007"	2	*	*		
T3725402	T. WASHERS,BOTTOM .007"	2	*	*		
T3725407	BUSH, ROD	4	*	*		
T6510642	BUSH, CAM	1	*	*		
T6662043	GASKET SET, UPPER	1	*	*		
T6662044	GASKET SET, LOWER	1	*	*		
T6662040	GASKET, HEAD	1				
T3727656	GASKET, OIL PAN(LD70269-2200)	1				
T3727656	GASKET, OIL PAN(LD70196)	1				
T3727656	GASKET, OIL PAN(LD70270)	1				
T6649448	GASKET,ROCKER COVER	1				
T3738154	SEAL, FRONT	1	*	*		
T3737844	SEAL,REAR(LIP)	1	*	*		
T6515679	BOLT, CON. ROD	8				
T6599646	NUT, CON. ROD	8				
T6662037	VALVE, IN.(STD)(LD70269-2200)	4		*		
T6662038	VALVE, EX.(STD)(LD70269-2200)	4		*		
T6668241	GUIDE, IN. VALVE	4		*	T6649428	
T6649429	GUIDE, EX. VALVE	4		*		

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<i>MODELS</i>	<i>S/NO</i>	<i>BORE</i>	<i>CYL.</i>
		3.875"	4
953 SERIES LOADER	S/N: 513111001 & ABOVE	DOMESTIC	
953 SERIES LOADER	S/N: 513115001 & ABOVE	EXPORT	

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MODELS	S/NO	BORE	CYL.
		3.937"	4
963 BICS G SERIES LOADER	S/N: 562211001 - 14999		
963 BICS G SERIES LOADER	S/N: 516511001 - 14999		

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK963G-E	ENGINE KIT	1				
TBEK963G-E	BASIC ENGINE KIT	1				
T6670885	PISTON W/PIN&CLIP(STD)	4	*	*		
T6670887	RING SET(CYL)(STD)	4	*	*		
T6670886	CIR-CLIP, PISTON	8				
T6671650	SLEEVE (SPLIT FIT)	4	*	*		
T3725394	C/S BRG SET, STD	1	*	*		
T6515695	C/S BRG SET, 010	1	*	*		
T6515696	C/S BRG SET, 020	1	*	*		
T6515697	C/S BRG SET, 030	1	*	*		
T6668226	C/R BRG STD (PAIR)	8	*	*		
T6668227	C/R BRG , 010 (PAIR)	8	*	*		
T6668228	C/R BRG 020 (PAIR)	8	*	*		
T6668229	C/R BRG 030 (PAIR)	8	*	*		
T6662035	T. WASHERS STD, UPPER	2	*	*		
T6668230	T. WASHERS STD, LOWER	2	*	*		
T3725403	T. WASHERS .007", UPPER	2	*	*		
T3725402	T. WASHERS .007", LOWER	2	*	*		
T6672180	BUSH, ROD	4	*	*		
T6670880	BUSH, CAM STD	1	*	*		
T6672167	GASKET SET, TOP	1	*	*		
T6672166	GASKET SET, BOTTOM	1	*	*		
T6672182	GASKET, HEAD	1				
T3727656	GASKET, OIL PAN	1			T6667503	
T3738154	SEAL, FRONT	1	*	*		
T6671638	SEAL, REAR(LIP)	1	*	*		
T6670883	BOLT, CON. ROD	8				
T6599646	NUT, CON. ROD	8				
T6670890	VALVE, IN.	4		*		
T6670896	VALVE, EX.	4		*		
T6670891	GUIDE, IN. VALVE	4		*		
T6670897	GUIDE, EX. VALVE	4		*		
T6670895	VALVE KEEPERS	16		*		
T6670892	SPRING, VALVE	4		*		
T6670894	CAP, IN. VALVE	4		*		
T6671645	SEAL, IN. VALVE STEM	4			T6670898	
T6671645	SEAL, EX. VALVE STEM	4			T6670898	

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<i>MODELS</i>	<i>S/NO</i>	<i>BORE</i>	<i>CYL.</i>
963 BICS G SERIES LOADER	S/N: 562211001 - 14999	3.937"	4
963 BICS G SERIES LOADER	S/N: 516511001 - 14999		

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MODELS	S/NO	BORE	CYL.
		3.937"	4
963 BICS G SERIES LOADER	S/N: 562215001 & ABOVE	DOMESTIC	
963 BICS G SERIES LOADER	S/N: 516515001 & ABOVE	EUROPEAN	

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK963G-L	ENGINE KIT	1				
TBEK963G-L	BASIC ENGINE KIT	1				
T6670885	PISTON W/PIN&CLIP(STD)	4	*	*		
T6670887	RING SET(CYL)(STD)	4	*	*		
T6670886	CIR-CLIP, PISTON	8				
T6671650	SLEEVE (SPLIT FIT)	4	*	*		
T3725394	C/S BRG SET, STD	1	*	*		
T6515695	C/S BRG SET, 010	1	*	*		
T6515696	C/S BRG SET, 020	1	*	*		
T6515697	C/S BRG SET, 030	1	*	*		
T6668226	C/R BRG STD (PAIR)	8	*	*		
T6668227	C/R BRG , 010 (PAIR)	8	*	*		
T6668228	C/R BRG 020 (PAIR)	8	*	*		
T6668229	C/R BRG 030 (PAIR)	8	*	*		
T6662035	T. WASHERS STD, UPPER	2	*	*		
T6668230	T. WASHERS STD, LOWER	2	*	*		
T3725403	T. WASHERS .007", UPPER	2	*	*		
T3725402	T. WASHERS .007", LOWER	2	*	*		
T6672180	BUSH, ROD	4	*	*		
T6670880	BUSH, CAM STD	1	*	*		
T6672167	GASKET SET, TOP	1	*	*		
T6672166	GASKET SET, BOTTOM	1	*	*		
T6670905	GASKET SET, BOTTOM	1	*	*		
T6672182	GASKET, HEAD	1				
T3727656	GASKET, OIL PAN	1				
T3738154	SEAL, FRONT	1	*	*		
T6671638	SEAL, REAR(LIP)	1	*	*		
T6515679	BOLT, CON. ROD	8				
T6599646	NUT, CON. ROD	8				
T6670890	VALVE, IN.	4		*		
T6670896	VALVE, EX.	4		*		
T6670891	GUIDE, IN. VALVE	4		*		
T6670897	GUIDE, EX. VALVE	4		*		
T6670895	VALVE KEEPERS	16		*		
T6670892	SPRING, VALVE	4		*		
T6670894	CAP, IN. VALVE	4		*		
T6670898	SEAL, IN. VALVE STEM	4			T6671645	
T6671645	SEAL, EX. VALVE STEM	4				

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<i>MODELS</i>	<i>S/NO</i>	<i>BORE</i>	<i>CYL.</i>
		3.937"	4
963 BICS G SERIES LOADER	S/N: 562215001 & ABOVE	DOMESTIC	
963 BICS G SERIES LOADER	S/N: 516515001 & ABOVE	EUROPEAN	

[illegible]

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MODELS	S/NO	BORE	CYL.
970 SERIES LOADER S/N: 110000 & ABOVE		3.875"	4

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK970	ENGINE KIT	1				
TBEK970	BASIC ENGINE KIT	1				
T3725413	PISTON W/PIN & CLIP (STD)	4	*	*		E/236U147149L & BELOW
T6515702	PISTON W/PIN & CLIP(030)	4				E/236U147149L & BELOW
T998953	PISTON W/PIN & CLIP (STD)	4	*	*		E/236U147150L & ABOVE
T998954	PISTON W/PIN & CLIP(030)	4				E/236U147150L & ABOVE
T3725418	RING SET(CYL)(STD)	4	*	*	T6662032	
T3726184	RING SET(CYL)(030)	4			T6662049	
T713133	CIR-CLIP, PISTON	8				
T3725304	LINER(LD70177-2200)	4	*	*		U106653N & BEL.
T3725394	C/S BRG SET STD	1	*	*		
T6515659	C/S BRG SET .010	1	*	*		
T6515696	C/S BRG SET .020	1	*	*		
T6515697	C/S BRG SET .030	1	*	*		
T3679199	C/R BRG SET STD	1	*	*		
T3739216	C/R BRG SET , .010	1	*	*		
T6515698	C/R BRG SET .020	1	*	*		
T6515699	C/R BRG SET .030	1	*	*		
T3725399	T. WASHERS, TOP STD	2	*	*	T6662035	
T3725401	T. WASHERS,BOTTOM STD	2	*	*	T6668230	
T3725400	T. WASHERS, TOP .007"	2	*	*		
T3725402	T. WASHERS,BOTTOM .007"	2	*	*		
T3725407	BUSH, ROD	4	*	*		
T6510642	BUSH, CAM	1	*	*		
T6668015	GASKET SET, UPPER	1	*	*	T908230	
T6630423	GASKET SET, LOWER	1	*	*	T6662044	
T6649423	GASKET, HEAD	1			T994929	
T3727656	GASKET, OIL PAN	1				(LD70095/LD22557)
T6649448	GASKET,ROCKER COVER	1				
T3738154	SEAL, FRONT	1	*	*		
T3737844	SEAL,REAR(LIP)	1	*	*		E/236U136319 & ABOVE
T6515679	BOLT, CON. ROD	8				
T6599646	NUT, CON. ROD	8				
T3575057	VALVE, IN.(STD)(LD70059/LD22557)	4		*		
T3752360	VALVE, IN.(.003)(LD70059/LD22557)	4				
T3752361	VALVE, IN.(.015)(LD70059/LD22557)	4				
T3752362	VALVE, IN.(.030)(LD70059/LD22557)	4				
T6510643	VALVE, EX.(STD)(LD70059/LD22557)	4		*		

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MODELS**S/NO****BORE****CYL.**

3.875"

4

970 SERIES LOADER S/N: 110000 & ABOVE

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
T996653	VALVE, EX.(.003)(LD70059/LD22557)	4				
T996654	VALVE, EX.(.015)(LD70059/LD22557)	4				
T996655	VALVE, EX.(.030)(LD70059/LD22557)	4				
T6649428	GUIDE, IN. VALVE	4		*	T6668241	
T6649429	GUIDE, EX. VALVE	4		*		
T3739149	VALVE KEEPERS	16		*		
T6634203	SPRING, VALVE. OUTER	8		*	T3725372	
T6634202	SPRING, VALVE. INNER	8		*	T3739669	
T3725373	RETAINER, V. SPRING	8		*	T3737963	
T907934	RING, EX. VALVE	4				
T6519507	SEAL, VALVE STEM	8				
T6515687	SEAT, IN. VALVE	4				
T6519511	SEAT, EX. VALVE	4				
T994904	TAPPET	8				
T3725451	PUSH ROD	8				
T3725445	ROCKER ARM, L.H.	4				
T3725444	ROCKER, ARM, R.H.	4				
T3725477	CAMSHAFT(LD70095/LD22557)	1				
T6631515	WATER PUMP	1				
T3575083	GASKET, WATER PUMP	1				
T6631504	OIL PUMP	1				
T3726064	CAP, SEALING(BLOCK)	2				
T3725310	CAP, SEALING(BLOCK)	1				
T6519504	CAP, SEALING(BLOCK)	4				
T3725306	CAP, SEALING(BLOCK)	3				
T3726064	CAP, SEALING(HEAD)	1				
T3490713	CAP, SEALING(HEAD)	1				
T6515694	THERMOSTAT(2 1/8"DIA.)	1				

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MODELS**S/NO****BORE****CYL.**

974 SERIES LOADER S/N: 496912001

3.875"

4

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK974	ENGINE KIT	1				
TBEK974	BASIC ENGINE KIT	1				
T3725413	PISTON W/PIN & CLIP (STD)	4	*	*		(E/236U147149L & BELOW)
T6515702	PISTON W/PIN & CLIP(030)	4				(E/236U147149L & BELOW)
T998953	PISTON W/PIN & CLIP (STD)	4	*	*		(E/236U147150L & ABOVE)
T998954	PISTON W/PIN & CLIP(030)	4				(E/236U147150L & ABOVE)
T3725418	RING SET(CYL)(STD)	4	*	*	T6662032	
T3726184	RING SET(CYL)(030)	4			T6662049	
T713133	CIR-CLIP, PISTON	8				
T3725304	LINER(LD70177-2200)	4	*	*		(U106653N & BEL.)
T6649422	LINER(LD70177-2200)	4	*	*		(U106653N & ABV.)
T6649422	LINER(LD70196)	4	*	*		
T3725394	C/S BRG SET STD	1	*	*		
T6515659	C/S BRG SET .010	1	*	*		
T6515696	C/S BRG SET .020	1	*	*		
T6515697	C/S BRG SET .030	1	*	*		
T3679199	C/R BRG SET STD	1	*	*		
T3739216	C/R BRG SET , .010	1	*	*		
T6515698	C/R BRG SET .020	1	*	*		
T6515699	C/R BRG SET .030	1	*	*		
T3725399	T. WASHERS, TOP STD	2	*	*		
T3725401	T. WASHERS,BOTTOM STD	2	*	*		
T3725400	T. WASHERS, TOP .007"	2	*	*		
T3725402	T. WASHERS,BOTTOM .007"	2	*	*		
T3725407	BUSH, ROD	4	*	*		
T6510642	BUSH, CAM	1	*	*		
T6668015	GASKET SET, UPPER	1	*	*	T908230	
T6630423	GASKET SET, LOWER	1	*	*	T6662044	
T6649423(	GASKET, HEAD	1			T3575053	
T3727656	GASKET, OIL PAN	1				
T6649448	GASKET,ROCKER COVER	1				
T3738154	SEAL, FRONT	1	*	*		
T3737844	SEAL,REAR(LIP)	1	*	*		(E/236U136319 & ABOVE)
T6515679	BOLT, CON. ROD	8				
T6599646	NUT, CON. ROD	8				
T3575057	VALVE, IN.(STD)(LD70059/LD22557)	4		*		
T3752360	VALVE, IN.(.003)(LD70059/LD22557)	4				
T3752361	VALVE, IN.(.015)(LD70059/LD22557)	4				

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MODELS**S/NO****BORE****CYL.**

974 SERIES LOADER S/N: 496912001

3.875"

4

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
T3752362	VALVE, IN.(.030)(LD70059/LD22557)	4				
T6510643	VALVE, EX.(STD)(LD70059/LD22557)	4		*		
T996653	VALVE, EX.(.003)(LD70059/LD22557)	4				
T996654	VALVE, EX.(.015)(LD70059/LD22557)	4				
T996655	VALVE, EX.(.030)(LD70059/LD22557)	4				
T6649428	GUIDE, IN. VALVE	4		*	T6668241	
T6649429	GUIDE, EX. VALVE	4		*		
T3739149	VALVE KEEPERS	16		*		
T6634203	SPRING, VALVE. OUTER	8		*	T3725372	
T6634202	SPRING, VALVE. INNER	8		*	T3739669	
T3725373	RETAINER, V. SPRING	8		*	T3737963	
T907934	RING, EX. VALVE	4				
T6519507	SEAL, VALVE STEM	8				
T6515687	SEAT, IN. VALVE	4				
T6519511	SEAT, EX. VALVE	4				
T994904	TAPPET	8				
T3725455	PUSH ROD	8				
T3725445	ROCKER ARM, L.H.	4				
T3725444	ROCKER, ARM, R.H.	4				
T3725477	CAMSHAFT	1				(U106654N & BELOW)
T6649688	CAMSHAFT	1				(U106654N & ABOVE)
T6631515	WATER PUMP	1				
T3575083	GASKET, WATER PUMP	1				
T6631504	OIL PUMP	1				
T3726064	CAP, SEALING(BLOCK)	2				
T3725310	CAP, SEALING(BLOCK)	1				
T6519504	CAP, SEALING(BLOCK)	4				
T3725306	CAP, SEALING(BLOCK)	3				
T3726064	CAP, SEALING(HEAD)	1				
T3490713	CAP, SEALING(HEAD)	1				
T3480303	THERMOSTAT(2 1/2"DIA.)	1				
T6515694	THERMOSTAT(2 1/8"DIA.)	1				

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MODELS**S/NO****BORE****CYL.**

93MM

4

1213 SERIES LOADER

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK1213	ENGINE KIT	1				
TBEK1213	BASIC ENGINE KIT	1				
T6655863A	PISTON W/ PIN & CLIP(STD)	4	*	*		
T6655863	PISTON (STD)	4				
T6631854	RING SET(CYL)(STD)	4	*	*		
T6631860	PIN, PISTON	4				
T6631793	CIR-CLIP, PISTON	8				
T6631853	LINER	4	*	*		
T6664579	CYLINDER KIT	4				
T6631841	C/S BRG STD	1	*	*		
T6631841-010	C/S BRG 0.25MM	1	*	*		
T6631841-020	C/S BRG 0.50MM	1	*	*		
T6655313	C/R BRG STD	4	*	*	T6631771	
T6655313-010	C/R BRG , 0.25MM	4	*	*		
T6655313-020	C/R BRG 0.50MM	4	*	*		
T6655932	THRUST WASHERS STD	2	*	*	T6631780	
T6631859	BUSH, ROD	4	*	*		
T6636008	BRG SET, CAM STD	1	*	*	T6631842	
T6640808	BRG SET, CAM 0.25MM	1	*	*		
T6640809	BRG SET, CAM 0.50MM	1	*	*		
T6640810	BRG SET, CAM 0.75MM	1	*	*		
T6640811	BRG SET, CAM 1.00MM	1	*	*		
T6631948	GASKET SET, COMPLETE	1	*	*		
T6660008	GASKET SET, TOP	1				
T6655861	GASKET, HEAD	1			T6631756	
T6631823	GASKET, OIL PAN	1				
T6631877	GASKET, ROCKER COVER	1				
T6631741	SEAL, FRONT	1				
T6656476	SEAL, REAR(LIP)	1			T6631847	
T6653217	SLEEVE, REPAIR(4JB1PK01)	1				
T6631748	BOLT, CON. ROD	8				
T6631735	NUT, CON. ROD	8				
T6631781	VALVE, IN.	4		*		
T6631855	VALVE, EX.	4		*		
T6631747	GUIDE, IN. VALVE	4		*		
T6631747	GUIDE, EX. VALVE	4		*		
T6513139	VALVE KEEPERS	16		*		
T6631865	SPRING, VALVE. OUTER	8		*		

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MODELS**S/NO****BORE****CYL.**

93MM

4

1213 SERIES LOADER

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
T6631866	SPRING, VALVE. INNER	8		*		
T6631785	SEAT	8		*		
T3676843	SEAT	8		*		
T6631753	SEAL, VALVE STEM	8				
T6631777	INSERT, IN. VALVE SEAT	4				
T6631778	INSERT, EX. VALVE SEAT	4				
T6631784	TAPPET	8				
T6631812	PUSH ROD	8				
T6631819	ROCKER ARM ASSY	8				
T6631776	CAMSHAFT	1				
T6631810	WATER PUMP	1				
T6631846	GASKET, WATER PUMP	1				
T6631772	OIL PUMP(FOR 4JB1PK)	1				
T6660007	OIL PUMP(FOR 4JB1PK01)	1			T6632963	
T6631743	CAP, SEALING(BLOCK)	3				
T6631745	CAP, SEALING(BLOCK)	1				
T6631746	CAP, SEALING(BLOCK)	4				
T6631738	CAP, SEALING(BLOCK)	1				
T6669706	CAP, SEALING(BLOCK)	2			T6667158	
T6631730	CAP, SEALING(BLOCK)	3				
T6512964	CAP, SEALING(BLOCK)	2				
T6631922	CAP, SEALING(BLOCK)	1				
T6632964	CAP, SEALING(BLOCK)	1				
T6631730	CAP, SEALING(HEAD)	1				
T6631731	CAP, SEALING(HEAD)	7				
T6512964	CAP, SEALING(HEAD)	3				
T6631738	CAP, SEALING(HEAD)	5				
T6631010	SWITCH, OIL PRESSURE	1				
T6631808	GLOW PLUG	4				
T6631692	THERMOSTAT	1				

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MODELS	S/NO	BORE	CYL.
1600 SERIES LOADER S/N: 503111999 & BELOW		82MM	4

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK1600	ENGINE KIT	1				
TBEK1600	BASIC ENGINE KIT	1				
T6598762A	PISTON W/PIN & CLIP(STD)	4	*	*		
T6599914A	PISTON W/ PIN & CLIP(0.5MM)	4	*	*		
T6598762	PISTON (STD)	4				
T6599914	PISTON (0.5MM)	4				
T6598110	RING SET(CYL)(STD)	4	*	*		
T6599913	RING SET(CYL)(0.50MM)	4	*	*		
T3974937	PIN, PISTON	4				
T3974561	CIR-CLIP, PISTON	8				
T6598109	LINER	4	*	*		
T6655185	C/S BRG STD(PC)	1	*	*	T3974578	
T6655186	C/S BRG STD(PAIR)	4	*	*	T3974579	
T3975017	C/S BRG 0.20MM(PC)	1	*	*		
T3975019	C/S BRG 0.20MM(PAIR)	4	*	*		
T3975018	C/S BRG 0.40MM(PC)	1	*	*		
T3975020	C/S BRG 0.40MM(PAIR)	4	*	*		
T6598699	C/R BRG STD(PAIR)	4	*	*	T3974567	
T3975025	C/R BRG, 0.20MM(PAIR)	4	*	*		
T3975026	C/R BRG, 0.40MM(PAIR)	4	*	*		
T3974945	T. WASHERS STD	2	*	*		
T6653865	T. WASHERS STD	2	*	*		
T3975021	T. WASHERS 0.20MM	2	*	*		
T3975023	T. WASHERS 0.20MM	2	*	*		
T3975022	T. WASHERS 0.40MM	2	*	*		
T3975024	T. WASHERS 0.40MM	2	*	*		
T3974939	BUSH, ROD	4	*	*		
T6630554	GASKET SET, UPPER	1	*	*		
T6630555	GASKET SET, LOWER	1	*	*		
T6656333	GASKET, HEAD	1				
T6598126	SHIM, HEAD	1				
T6655474	GASKET, OIL PAN(USE W/TWO PCS OIL PAN)	1			T3974407	
T6640727	GASKET, OIL PAN(USE W/ONE PC OIL PAN)	1				
T6598136	GASKET, ROCKER COVER	1				
T6631664	SEAL, FRONT	1				
T6649300	SEAL, REAR(LIP)	1			T3945339	
T6653859	SLEEVE, REPAIR	1			T3975334	
T6655498	BOLT, CON. ROD	8				

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<i>MODELS</i>	<i>S/NO</i>	<i>BORE</i>	<i>CYL.</i>
1600 SERIES LOADER	S/N: 503111999 & BELOW	82MM	4

[illegible]

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MODELS	S/NO	BORE	CYL.
2400 SERIES LOADER S/N: 506511001		3.875"	4

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK2400	ENGINE KIT	1				
TBEK2400	BASIC ENGINE KIT	1				
T998953	PISTON W/PIN & CLIP (STD)	4	*	*		
T998954	PISTON W/PIN & CLIP(030)	4				
T6662032	RING SET(CYL)(STD)	4	*	*	T3725418	
T6662049	RING SET(CYL)(030)	4			T3726184	
T3725414	CIR-CLIP, PISTON	8				
T6649422	LINER(LD70196)	4	*	*		
T6662033	LINER(LD70270)	4	*	*		
T3725394	C/S BRG SET STD	1	*	*		
T6515659	C/S BRG SET .010	1	*	*		
T6515696	C/S BRG SET .020	1	*	*		
T6515697	C/S BRG SET .030	1	*	*		
T3679199	C/R BRG SET STD	1	*	*		
T3739216	C/R BRG SET , .010	1	*	*		
T6515698	C/R BRG SET .020	1	*	*		
T6515699	C/R BRG SET .030	1	*	*		
T6662035	T. WASHERS, TOP STD	2	*	*	T3725399	
T3725401	T. WASHERS,BOTTOM STD	2	*	*		
T3725400	T. WASHERS, TOP .007"	2	*	*		
T3725402	T. WASHERS,BOTTOM .007"	2	*	*		
T3725407	BUSH, ROD	4	*	*		
T6510642	BUSH, CAM	1	*	*		
T908230	GASKET SET, UPPER(LD70196)	1	*	*	T6668015	
T6662043	GASKET SET, UPPER(LD70270)	1	*	*		
T6630423	GASKET SET, LOWER(LD70196)	1	*	*	T6662044	
T6662044	GASKET SET, LOWER(LD70270)	1	*	*		
T6649423	GASKET, HEAD(LD70196)	1				
T6662040	GASKET, HEAD(LD70270)	1				
T3727656	GASKET, OIL PAN(LD70196)	1				
T3727656	GASKET, OIL PAN(LD70270)	1				
T6649448	GASKET,ROCKER COVER	1			T3725428	
T3738154	SEAL, FRONT	1	*	*		
T3737844	SEAL,REAR(LIP)	1	*	*		
T6515679	BOLT, CON. ROD	8				
T6599646	NUT, CON. ROD	8				
T3575057	VALVE, IN.(LD70196)	4		*		
T6662037	VALVE, IN.(LD70270)	4		*		

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MODELS**S/NO****BORE****CYL.**

3.875"

4

2400 SERIES LOADER S/N: 506511001

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
T6510643	VALVE, EX.(LD70196)	4		*		
T6662038	VALVE, EX.(LD70270)	4		*		
T6649428	GUIDE, IN. VALVE	4		*	T6668241	
T6649429	GUIDE, EX. VALVE	4		*		
T3739149	VALVE KEEPERS	16		*		
T6634203	SPRING, VALVE. OUTER	8		*		
T6634202	SPRING, VALVE. INNER	8		*		
T3737963	RETAINER, V. SPRING	8		*		
T907934	RING, EX. VALVE	4				
T6519507	SEAL, VALVE STEM	8				
T6515687	SEAT, IN. VALVE	4				
T6631498	SEAT, EX. VALVE	4				
T994904	TAPPET	8				
T3725455	PUSH ROD	8				
T3725445	ROCKER ARM, L.H.	4				
T3725444	ROCKER, ARM, R.H.	4				
T6649433	CAMSHAFT	1				
T6631515	WATER PUMP	1				
T3575083	GASKET, WATER PUMP	1				
T6631504	OIL PUMP	1				
T3726064	CAP, SEALING(BLOCK)	10				
T3725310	CAP, SEALING(BLOCK)	1				
T6519504	CAP, SEALING(BLOCK)	4				
T3725306	CAP, SEALING(BLOCK)	3				
T3726064	CAP, SEALING(HEAD)	1				
T3490713	CAP, SEALING(HEAD)	1				
T6515472	SWITCH, OIL PRESSURE	1				
T3480303	THERMOSTAT(2 1/2"DIA.)	1				

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MODELS**S/NO****BORE****CYL.**

3.875"

4

2410 SERIES LOADER S/N: 509212999 & BELOW

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK2410-E	ENGINE KIT	1				
TBEK2410-E	BASIC ENGINE KIT	1				
T998953	PISTON W/PIN & CLIP (STD)	4	*	*		
T998954	PISTON W/PIN & CLIP(030)	4				
T6662032	RING SET(CYL)(STD)	4	*	*	T3725418	
T6662049	RING SET(CYL)(030)	4			T3726184	
T3725414	CIR-CLIP, PISTON	8				
T6649422	LINER(LD70196)	4	*	*		
T6662033	LINER(LD70270)	4	*	*		
T3725394	C/S BRG SET STD	1	*	*		
T6515659	C/S BRG SET .010	1	*	*		
T6515696	C/S BRG SET .020	1	*	*		
T6515697	C/S BRG SET .030	1	*	*		
T3679199	C/R BRG SET STD	1	*	*		
T3739216	C/R BRG SET , .010	1	*	*		
T6515698	C/R BRG SET .020	1	*	*		
T6515699	C/R BRG SET .030	1	*	*		
T6662035	T. WASHERS, TOP STD	2	*	*		
T6668230	T. WASHERS,BOTTOM STD	2	*	*	T3725401	
T3725400	T. WASHERS, TOP .007"	2	*	*		
T3725402	T. WASHERS,BOTTOM .007"	2	*	*		
T3725407	BUSH, ROD	4	*	*		
T6510642	BUSH, CAM	1	*	*		
T6668015	GASKET SET, UPPER(LD70196)	1	*	*		
T6662043	GASKET SET, UPPER(LD70270)	1	*	*		
T6662044	GASKET SET, LOWER(LD70196)	1	*	*	T6630423	
T6662044	GASKET SET, LOWER(LD70270)	1	*	*		
T6649423	GASKET, HEAD(LD70196)	1				
T6662040	GASKET, HEAD(LD70270)	1				
T3727656	GASKET, OIL PAN(LD70196)	1				
T3727656	GASKET, OIL PAN(LD70270)	1				
T6649448	GASKET,ROCKER COVER	1				
T3738154	SEAL, FRONT	1	*	*		
T3737844	SEAL,REAR(LIP)	1	*	*		
T6515679	BOLT, CON. ROD	8				
T6599646	NUT, CON. ROD	8				
T3575057	VALVE, IN.(LD70196)	4		*		
T6662037	VALVE, IN.(LD70270)	4		*		

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<i>MODELS</i>	<i>S/NO</i>	<i>BORE</i>	<i>CYL.</i>
2410 SERIES LOADER	S/N: 509212999 & BELOW	3.875"	4

[illegible]

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MODELS	S/NO	BORE	CYL.
2410 SERIES LOADER S/N: 509213001 & ABOVE		3.875"	4

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK2410-L	ENGINE KIT	1				
TBEK2410-L	BASIC ENGINE KIT	1				
T998953	PISTON W/PIN & CLIP (STD)	4	*	*		
T998954	PISTON W/PIN & CLIP(030)	4				
T6662032	RING SET(CYL)(STD)	4	*	*		
T6662049	RING SET(CYL)(030)	4				
T3725414	CIR-CLIP, PISTON	8				
T6662033	LINER	4	*	*		
T3725394	C/S BRG SET STD	1	*	*		
T6515659	C/S BRG SET .010	1	*	*		
T6515696	C/S BRG SET .020	1	*	*		
T6515697	C/S BRG SET .030	1	*	*		
T3679199	C/R BRG SET STD	1	*	*		
T3739216	C/R BRG SET , .010	1	*	*		
T6515698	C/R BRG SET .020	1	*	*		
T6515699	C/R BRG SET .030	1	*	*		
T6662035	T. WASHERS, TOP STD	2	*	*		
T3725401	T. WASHERS,BOTTOM STD	2	*	*		
T3725400	T. WASHERS, TOP .007"	2	*	*		
T3725402	T. WASHERS,BOTTOM .007"	2	*	*		
T3725407	BUSH, ROD	4	*	*		
T6510642	BUSH, CAM	1	*	*		
T6662043	GASKET SET, UPPER	1	*	*		
T6662044	GASKET SET, LOWER	1	*	*		
T6662040	GASKET, HEAD	1				
T6662042	GASKET, OIL PAN	1				
T6649448	GASKET,ROCKER COVER	1				
T3738154	SEAL, FRONT	1	*	*		
T3737844	SEAL,REAR(LIP)	1	*	*		
T6515679	BOLT, CON. ROD	8				
T6599646	NUT, CON. ROD	8				
T6662037	VALVE, IN.	4		*		
T6662038	VALVE, EX.	4		*		
T6649428	GUIDE, IN. VALVE	4		*		
T6649429	GUIDE, EX. VALVE	4		*		
T3739149	VALVE KEEPERS	16		*		
T6634203	SPRING, VALVE. OUTER	8		*		
T6634202	SPRING, VALVE. INNER	8		*		

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<i>MODELS</i>	<i>S/NO</i>	<i>BORE</i>	<i>CYL.</i>
2410 SERIES LOADER	S/N: 509213001 & ABOVE	3.875"	4

[illegible]

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MODELS	S/NO	BORE	CYL.
		87MM	4
7753 BICS LOADER	S/N: 509611001	DOMESTIC	
7753 BICS LOADER	S/N: 509213001	DOMESTIC & EXPORT	

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK7753	ENGINE KIT	1				
TBEK7753	BASIC ENGINE KIT	1				
T6655177A	PISTON W/ PIN & CLIP(STD)	4	*	*		
T6657695A	PISTON W/ PIN & CLIP(0.5MM)	4	*	*		
T6655177	PISTON (STD)	4				
T6657695	PISTON (0.5MM)	4				
T6655178	RING SET(CYL)(STD)	4	*	*		
T6657696	RING SET(CYL)(0.50MM)	4	*	*		
T6655179	PIN, PISTON	4				
T6655180	CIR-CLIP, PISTON	8				
T6655185	C/S BRG STD(PC)	1	*	*		
T6655186	C/S BRG SET, STD(PAIR)	4	*	*		
T6655238	C/S BRG 0.20MM(PC)	1	*	*		
T6655240	C/S BRG SET, 0.20MM(PAIR)	4	*	*		
T6655239	C/S BRG 0.40MM(PC)	1	*	*		
T6655241	C/S BRG SET, 0.40MM(PAIR)	4	*	*		
T6655183	C/R BRG SET, STD(PAIR)	4	*	*		
T6655236	C/R BRG SET, 0.20MM(PAIR)	4	*	*		
T6655237	C/R BRG SET, 0.40MM(PAIR)	4	*	*		
T3974945	T. WASHERS STD(PC)	2	*	*		
T6653865	T. WASHERS STD(PC)	2	*	*		
T3975021	T. WASHERS 0.20MM(PC)	2	*	*		
T6654002	T. WASHERS 0.20MM(PC)	2	*	*		
T3975022	T. WASHERS 0.40MM(PC)	2	*	*		
T6654003	T. WASHERS 0.40MM(PC)	2	*	*		
T6655243	BUSH, ROD (PC)	4	*	*		
T6657401	GASKET SET, UPPER	1	*	*		
T6657402	GASKET SET, LOWER	1	*	*		
T6655159	GASKET, HEAD	1				
T3975449	GASKET, OIL PAN	1				
T3974095	GASKET,ROCKER COVER	1				
T6631664	SEAL, FRONT	1				
T6649300	SEAL,REAR(LIP)	1				
T6653859	SLEEVE, REPAIR	1			T3975334	
T6655498	BOLT, CON. ROD	8				
T6655173	VALVE, IN.	4		*		
T6655174	VALVE, EX.	4		*		
T6655154	GUIDE, IN. VALVE	4		*		

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<i>MODELS</i>	<i>S/NO</i>	<i>BORE</i>	<i>CYL.</i>
7753 BICS LOADER	S/N: 509611001	87MM	4

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MODELS	S/NO	BORE	CYL.
325 EXCAVATOR	S/N: 514013001 & ABOVE	87MM	3
328 EXCAVATOR	S/N: 516611001 & ABOVE		

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK325.328	ENGINE KIT	1				
TBEK325.328	BASIC ENGINE KIT	1				
T6667435A	PISTON W/ PIN & CLIP.(STD)	3	*	*		
T6667436A	PISTON W/ PIN & CLIP (0.5MM)	3	*	*		
T6667435	PISTON (STD)	3				
T6667436	PISTON (0.5MM)	3				
T6655178	RING SET(CYL)(STD)	3	*	*		
T6657696	RING SET(CYL)(0.50MM)	3	*	*		
T6655179	PIN, PISTON	3				
T6655180	CIR-CLIP, PISTON	6				
T6655185	C/S BRG STD	1	*	*		
T6655186	C/S BRG STD	3	*	*		
T6655238	C/S BRG 0.20MM	1	*	*		
T6655240	C/S BRG 0.20MM	3	*	*		
T6655239	C/S BRG 0.40MM	1	*	*		
T6655241	C/S BRG 0.40MM	3	*	*		
T6655183	C/R BRG STD	3	*	*		
T6655236	C/R BRG 0.20MM	3	*	*		
T6655237	C/R BRG 0.40MM	3	*	*		
T3974945	T. WASHERS STD	2	*	*		
T6653865	T. WASHERS STD	2	*	*		
T3975021	T. WASHERS 0.20MM	2	*	*		
T6654002	T. WASHERS 0.20MM	2	*	*		
T3975022	T. WASHERS 0.40MM	2	*	*		
T6654003	T. WASHERS 0.40MM	2	*	*		
T6655243	BUSH, ROD	3	*	*		
T6668929	GASKET SET, UPPER	1	*	*		
T6668930	GASKET SET, LOWER	1	*	*		
T6667424	GASKET, HEAD	1				
T6666786	GASKET, OIL PAN	1				
T3974095	GASKET,ROCKER COVER	1				
T6631664	SEAL, FRONT	1	*	*		
T6649300	SEAL,REAR(LIP)	1	*	*		
T6653859	SLEEVE, REPAIR	1				
T6653855	BOLT, CON. ROD	6				
T6655173	VALVE, IN.	3		*		
T6655174	VALVE, EX.	3		*		
T6655154	GUIDE, IN. VALVE	3		*		

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MODELS		S/NO	BORE	CYL.
			87MM	3
325 EXCAVATOR	S/N: 514013001 & ABOVE			
328 EXCAVATOR	S/N: 516611001 & ABOVE			

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MODELS	S/NO	BORE	CYL.
		67MM	3
320 EXCAVATOR	S/N: 562313001 & ABOVE		
320 EXCAVATOR	S/N: 562320001 & ABOVE		
322 EXCAVATOR	S/N: 517811001 & ABOVE		

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK320.322	ENGINE KIT	1				
TBEK320.322	BASIC ENGINE KIT	1				
T6670393A	PISTON W/ PIN & CLIP(STD)	3	*	*		
T6670394A	PISTON W/ PIN & CLIP(0.25MM)	3	*	*		
T6670393	PISTON (STD)	3				
T6670394	PISTON (0.50MM)	3				
T6670395	RING SET(CYL)(STD)	3	*	*		
T6670396	RING SET(CYL)(0.25MM)	3	*	*		
T6670397	PIN, PISTON	3				
T3974216	CIR-CLIP, PISTON	6				
T6599985	LINER	3	*	*		
T6670406	C/S BRG STD(PC)	1	*	*		
T6670412	C/S BRG STD(PAIR)	1	*	*		
T6670409	C/S BRG STD(PAIR)	2	*	*		
T6670407	C/S BRG 0.20MM(PC)	1	*	*		
T6660336	C/S BRG 0.20MM(PAIR)	1	*	*		
T6670410	C/S BRG 0.20MM(PAIR)	2	*	*		
T6670408	C/S BRG 0.40MM(PC)	1	*	*		
T6660337	C/S BRG 0.40MM(PAIR)	1	*	*		
T6670411	C/S BRG 0.40MM(PAIR)	2	*	*		
T6670401	C/R BRG STD(PAIR)	3	*	*		
T6670402	C/R BRG , 0.20MM(PAIR)	3	*	*		
T6670403	C/R BRG 0.40MM(PAIR)	3	*	*		
T6652636	T. WASHERS STD(PC)	2	*	*		
T6652637	T. WASHERS STD(PC)	2	*	*		
T6513613	T. WASHERS 0.20MM(PC)	2	*	*		
T6513614	T. WASHERS 0.20MM(PC)	2	*	*		
T6513615	T. WASHERS 0.40MM(PC)	2	*	*		
T6513616	T. WASHERS 0.40MM(PC)	2	*	*		
T6670399	BUSH, ROD(PC)	3	*	*		
T6672739	GASKET SET, UPPER	1	*	*		
T6672740	GASKET SET, LOWER	1	*	*		
T6670354	GASKET, HEAD	1				
T6670372	GAKET, ROCKER COVER	1				
T6670358	SEAL, FRONT	1	*	*		
T3918818	SEAL, REAR(LIP)	1	*	*		
T3986830	SLEEVE, REPAIR	1				

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<i>MODELS</i>	<i>S/NO</i>	<i>BORE</i>	<i>CYL.</i>
320 EXCAVATOR	S/N: 562313001 & ABOVE	67MM	3
320 EXCAVATOR	S/N: 562320001 & ABOVE		
322 EXCAVATOR	S/N: 517811001 & ABOVE		

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MODELS	S/NO	BORE	CYL.
453 LOADER	S/N: 5150 11001 & ABOVE	67MM	3
453 LOADER	S/N: 5151 11001 & ABOVE		
	DOMESTIC		
	EXPORT		

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK453	ENGINE KIT	1				
TBEK453	BASIC ENGINE KIT	1				
T6670393A	PISTON W/ PIN & CLIP(STD)	3	*	*		
T6670394A	PISTON W/ PIN & CLIP(0.25MM)	3	*	*		
T6670393	PISTON (STD)	3				
T6670394	PISTON (0.50MM)	3				
T6670395	RING SET(CYL)(STD)	3	*	*		
T6670396	RING SET(CYL)(0.25MM)	3	*	*		
T6670397	PIN, PISTON	3				
T3974216	CIR-CLIP, PISTON	6				
T6599985	LINER	3	*	*		
T6670406	C/S BRG STD(PC)	1	*	*		
T6670412	C/S BRG STD(PAIR)	1	*	*		
T6670409	C/S BRG STD(PAIR)	2	*	*		
T6670407	C/S BRG 0.20MM(PC)	1	*	*		
T6660336	C/S BRG 0.20MM(PAIR)	1	*	*		
T6670410	C/S BRG 0.20MM(PAIR)	2	*	*		
T6670408	C/S BRG 0.40MM(PC)	1	*	*		
T6660337	C/S BRG 0.40MM(PAIR)	1	*	*		
T6670411	C/S BRG 0.40MM(PAIR)	2	*	*		
T6670401	C/R BRG STD(PAIR)	3	*	*		
T6670402	C/R BRG , 0.20MM(PAIR)	3	*	*		
T6670403	C/R BRG 0.40MM(PAIR)	3	*	*		
T6652636	T. WASHERS STD(PC)	2	*	*		
T6652637	T. WASHERS STD(PC)	2	*	*		
T6513613	T. WASHERS 0.20MM(PC)	2	*	*		
T6513614	T. WASHERS 0.20MM(PC)	2	*	*		
T6513615	T. WASHERS 0.40MM(PC)	2	*	*		
T6513616	T. WASHERS 0.40MM(PC)	2	*	*		
T6670399	BUSH, ROD(PC)	3	*	*		
T6672739	GASKET SET, UPPER	1	*	*		
T6672740	GASKET SET, LOWER	1	*	*		
T6670354	GASKET, HEAD	1				
T6670372	GAKET, ROCKER COVER	1				
T6670358	SEAL, FRONT	1	*	*		
T3918818	SEAL,REAR(LIP)	1	*	*		
T3986830	SLEEVE, REPAIR	1				
T6670400	BOLT, CON. ROD	6				

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<i>MODELS</i>	<i>S/NO</i>	<i>BORE</i>	<i>CYL.</i>
453 LOADER	S/N: 5150 11001 & ABOVE	67MM	3
453 LOADER	S/N: 5151 11001 & ABOVE		
		DOMESTIC	
		EXPORT	

[illegible]

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MODELS	S/NO	BORE	CYL.
543 LOADER	S/N: 12001 & ABOVE	75MM	3

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK543-L	ENGINE KIT	1				
TBEK543-L	BASIC ENGINE KIT	1				
T6668142A	PISTON W/ PIN & CLIP,(STD)	3	*	*	T6599018A	
T6668142A	PISTON W/ PIN & CLIP,STD(CENTER)	1			T6599019A	
T6668143A	PISTON W/ PIN & CLIP,(0.5MM)	3	*	*	T6599923A	
T6668143A	PISTON W/ PIN & CLIP,0.5MM(CENTER)	1			T6599924A	
T6668142	PISTON,(STD)	3	*	*	T6599018	
T6668142	PISTON,STD(CENTER)	1			T6599019	
T6668143	PISTON,(0.5MM)	3	*	*	T6599923	
T6668143	PISTON,0.5MM(CENTER)	1			T6599924	
T6668144	RING SET(CYL)(STD)	3	*	*	T6599017	
T6668145	RING SET(CYL)(0.50MM)	3	*	*	T6599922	
T3974215	PIN, PISTON	3	*	*		
T3974216	CIR-CLIP, PISTON	6	*	*		
T6599011	LINER	3	*	*		
T6660328	C/S BRG STD(PAIR)	1	*	*		
T6660335	C/S BRG STD(755814&BEL.)(PAIR)	3	*	*	T3974232	
T6660335	C/S BRG STD(755815&BEL.)(PAIR)	3	*	*		
T6513607	C/S BRG 0.20MM(755814&BEL.)(PAIR)	1	*	*		
T6660329	C/S BRG 0.20MM(755815&BEL.)(PAIR)	1	*	*		
T6513608	C/S BRG 0.20MM(755814&BEL.)(PAIR)	3	*	*	T6513645	
T6660336	C/S BRG 0.20MM(755815&BEL.)(PAIR)	3	*	*		
T6513610	C/S BRG 0.40MM(755814&BEL.)(PAIR)	1	*	*		
T6660330	C/S BRG 0.40MM(755815&BEL.)(PAIR)	1	*	*		
T6513611	C/S BRG 0.40MM(755814&BEL.)(PAIR)	3	*	*	T6513647	
T6660337	C/S BRG 0.40MM(755815&BEL.)(PAIR)	3	*	*		
T6660331	C/R BRG STD(755814&BEL.)(PAIR)	3	*	*	T6599021	
T6660331	C/R BRG STD(755815&BEL.)(PAIR)	3	*	*		
T6513619	C/R BRG 0.20MM(755814&BEL.)(PAIR)	3	*	*		
T6660332	C/R BRG 0.20MM(755815&BEL.)(PAIR)	3	*	*		
T6660333	C/R BRG 0.40MM(755814&BEL.)(PAIR)	3	*	*	T6599926	
T6660333	C/R BRG 0.40MM(755815&BEL.)(PAIR)	3	*	*		
T6652637	T. WASHERS STD(PC)	2	*	*	T3974235	
T6652636	T. WASHERS STD(PC)	2	*	*		
T6513621	BUSH, ROD(PC)	3	*	*		
T6630550	GASKET SET, UPPER	1	*	*		
T6630551	GASKET SET, LOWER	1	*	*		
T6666794	GASKET, HEAD	1			T6599113	
T6599134	SHIM, CYL HD	1				

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MODELS	S/NO	BORE	CYL.
543 LOADER	S/N: 12001 & ABOVE	75MM	3

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
T6666798	GASKET, OIL PAN	1			T6599111	
T6599112	GASKET, ROCKER COVER	1				
T6631475	SEAL, FRONT	1	*	*		
T3974102	SEAL, REAR(LIP)(188651&BEL.)	1	*	*		
T3986831	SEAL, REAR(LIP)(188652&ABV.)	1	*	*		
T3986830	SLEEVE, REPAIR	1				
T6652630	BOLT, CON. ROD	6				
T6599009	VALVE, IN.	3		*		
T6599010	VALVE, EX.	3		*		
T3974059	GUIDE, IN. VALVE	3		*		
T3974060	GUIDE, EX. VALVE	3		*		
T3974161	VALVE KEEPERS	12		*		
T3974159	SPRING, VALVE	6		*		
T6652616	RETAINER, V. SPRING	6		*	T3974160	
T6672437	CAP, VALVE	6		*	T3974163	
T3974162	SEAL, VALVE STEM	6				
T3974193	TAPPET	6				
T6598975	PUSH ROD	6				
T6652619	ROCKER ARM ASS'Y	6				
T6630370	CHAMBER, COMBUSTION	3			T6667480	
T6598999	CAMSHAFT	1				
T6652753	WATER PUMP	1				
T6666797	GASKET, WATER PUMP	1			T6599120	
T6666773	GASKET, OIL PUMP	1			T6599108	
T6652654	OIL PUMP	1			T6598984	
T3974033	CAP, SEALING(BLOCK)	5				
T3974433	CAP, SEALING(BLOCK)	1				
T6652572	CAP, SEALING(BLOCK)	3			T4FM-18	
T4FM-40	CAP, SEALING(BLOCK)	1				
T3974056	CAP, SEALING(HEAD)	5				
T3974033	CAP, SEALING(HEAD)	1				
T6652576	OIL SWITCH	1			T3974263	
T6599036	THERMOSTAT	1				
T6599047	GLOW PLUG(10.5V)	3				
T6653575	GLOW PLUG(12.5V)	3				

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MODELS	S/NO	BORE	CYL.
543B LOADER S/N: 11999 & BELOW		75MM	3

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK543B	ENGINE KIT	1				
TBEK543B	BASIC ENGINE KIT	1				
T6668142A	PISTON W/ PIN & CLIP,(STD)	3	*	*	T6599018A	
T6668142A	PISTON W/ PIN & CLIP,STD(CENTER)	1			T6599019A	
T6668143A	PISTON W/ PIN & CLIP (0.5MM)	3	*	*	T6599923A	
T6668143A	PISTON W/ PIN & CLIP,0.5MM(CENTER)	1			T6599924A	
T6668142	PISTON,(STD)	3	*	*	T6599018	
T6668142	PISTON,STD(CENTER)	1			T6599019	
T6668143	PISTON (0.5MM)	3	*	*	T6599923	
T6668143	PISTON,0.5MM(CENTER)	1			T6599924	
T6668144	RING SET(CYL)(STD)	3	*	*	T6599017	
T6668145	RING SET(CYL)(0.50MM)	3	*	*	T6599922	
T3974215	PIN, PISTON	3	*	*		
T3974216	CIR-CLIP, PISTON	6	*	*		
T6599011	LINER	3	*	*		
T6660328	C/S BRG STD(PAIR)	1	*	*		
T6660335	C/S BRG STD(PAIR)	3	*	*		
T6660329	C/S BRG 0.20MM(PAIR)	1	*	*		
T6660336	C/S BRG 0.20MM(PAIR)	3	*	*		
T6660330	C/S BRG 0.40MM(PAIR)	1	*	*		
T6660337	C/S BRG 0.40MM(PAIR)	3	*	*		
T6660331	C/R BRG STD(PAIR)	3	*	*		
T6660332	C/R BRG 0.20MM(PAIR)	3	*	*		
T6660333	C/S BRG 0.40MM(PAIR)	3	*	*		
T6652637	T. WASHERS STD(PC)	2	*	*	T3974235	
T6652636	T. WASHERS STD(PC)	2	*	*		
T6513621	BUSH, ROD(PC)	3	*	*		
T6630550	GASKET SET, UPPER	1	*	*		
T6630551	GASKET SET, LOWER	1	*	*		
T6666794	GASKET, HEAD	1			T6599113	
T6599134	SHIM, CYL HD	1				
T6666798	GASKET, OIL PAN	1			T6599111	
T6599112	GASKET, ROCKER COVER	1				
T6631475	SEAL, FRONT	1	*	*		
T3986831	SEAL,REAR(LIP)	1	*	*		
T3986830	SLEEVE, REPAIR	1				
T6652630	BOLT, CON. ROD	6				
T6599009	VALVE, IN.	3		*		

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<i>MODELS</i>	<i>S/NO</i>	<i>BORE</i>	<i>CYL.</i>
543B LOADER	S/N: 11999 & BELOW	75MM	3

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MODELS	S/NO	BORE	CYL.
553 BICS LOADER S/N: 513011001		75MM	3

TRAC-PRO® NUMBER	DESCRIPTION	QTY	BEK	EK	REF #	NOTE
TEK553	ENGINE KIT	1				
TBEK553	BASIC ENGINE KIT	1				
T6668142A	PISTON W/ PIN & CLIP,(STD)	3	*	*	T6599018A	
T6668142A	PISTON W/ PIN & CLIP,STD(CENTER)	1			T6599019A	
T6668143A	PISTON W/ PIN & CLIP,(0.5MM)	3	*	*	T6599923A	
T6668143A	PISTON W/ PIN & CLIP,0.5MM(CENTER)	1			T6599924A	
T6668142	PISTON,(STD)	3	*	*	T6599018	
T6668142	PISTON,STD(CENTER)	1			T6599019	
T6668143	PISTON,(0.5MM)	3	*	*	T6599923	
T6668143	PISTON,0.5MM(CENTER)	1			T6599924	
T6668144	RING SET(CYL)(STD)	3	*	*	T6599017	
T6668145	RING SET(CYL)(0.50MM)	3	*	*	T6599922	
T3974215	PIN, PISTON	3	*	*		
T3974216	CIR-CLIP, PISTON	6	*	*		
T6599011	LINER	3	*	*		
T6660328	C/S BRG STD(PAIR)	1	*	*		
T6660335	C/S BRG STD(PAIR)	3	*	*		
T6660329	C/S BRG 0.20MM(PAIR)	1	*	*		
T6660336	C/S BRG 0.20MM(PAIR)	3	*	*		
T6660330	C/S BRG 0.40MM(PAIR)	1	*	*		
T6660337	C/S BRG 0.40MM(PAIR)	3	*	*		
T6660331	C/R BRG STD(PAIR)	3	*	*		
T6660332	C/R BRG 0.20MM(PAIR)	3	*	*		
T6660333	C/S BRG 0.40MM(PAIR)	3	*	*		
T6652637	T. WASHERS STD(PC)	2	*	*	T3974235	
T6652636	T. WASHERS STD(PC)	2	*	*		
T6513621	BUSH, ROD(PC)	3	*	*		
T6630550	GASKET SET, UPPER	1	*	*		
T6630551	GASKET SET, LOWER	1	*	*		
T6666794	GASKET, HEAD	1			T6599113	
T6599134	SHIM, CYL HD	1				
T6666798	GASKET, OIL PAN	1			T6599111	
T6599112	GASKET, ROCKER COVER	1				
T6631475	SEAL, FRONT	1	*	*		
T3986831	SEAL,REAR(LIP)	1	*	*		
T3986830	SLEEVE, REPAIR	1				
T6652630	BOLT, CON. ROD	6				
T6599009	VALVE, IN.	3		*		
T6599010	VALVE, EX.	3		*		

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<i>MODELS</i>	<i>S/NO</i>	<i>BORE</i>	<i>CYL.</i>
553 BICS LOADER	S/N: 513011001	75MM	3

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